



Science & Technology
Facilities Council

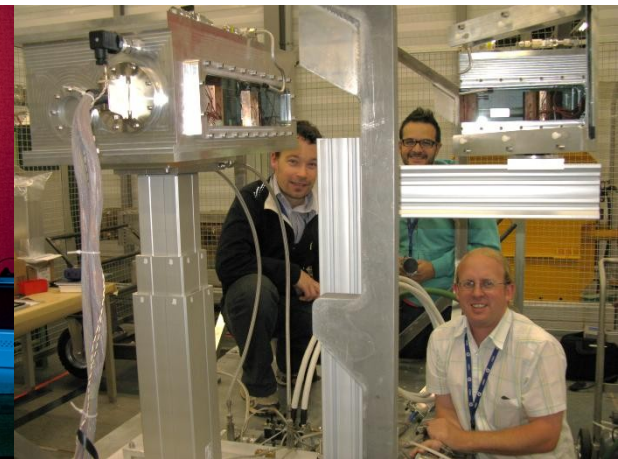
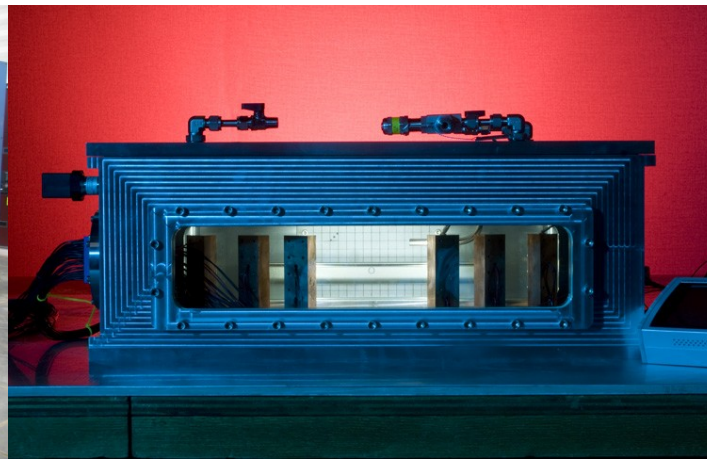
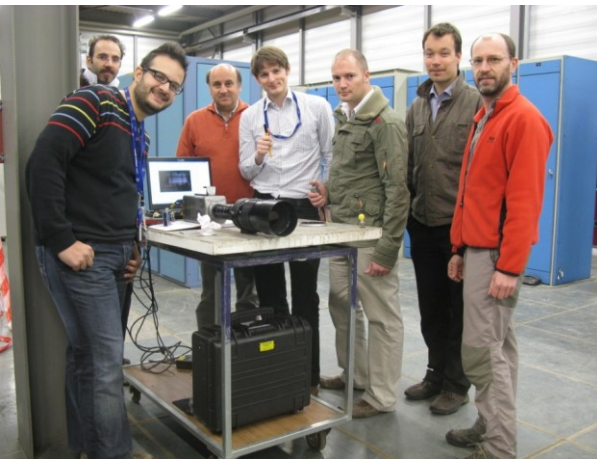
Tungsten Powder Target Experiments

In-Beam Testing

Chris Densham, Otto Caretta, Tristan Davenne, Mike Fitton, Peter Loveridge, Joe O'Dell, Dan Wilcox
(RAL)

Ilias Efthymiopoulos, Nikolaos Charitonidis
(CERN)

Funded by ASTEC, CERN subscriptions & PASI



Motivation

- Designing targets for new accelerator based facilities is becoming more and more challenging due to increasing accelerator beam power and the associated power deposition in the target.
- Targets must sometimes accommodate significant power deposition in continuous form or sometimes as an intense pulse followed by an interval of cooling.
- Maintaining the target temperature and stress levels within safe limits is the main design driver and results in increasingly elaborate designs as time averaged and pulse power deposition are increased

Solid peripherally
cooled targets



Segmented Targets



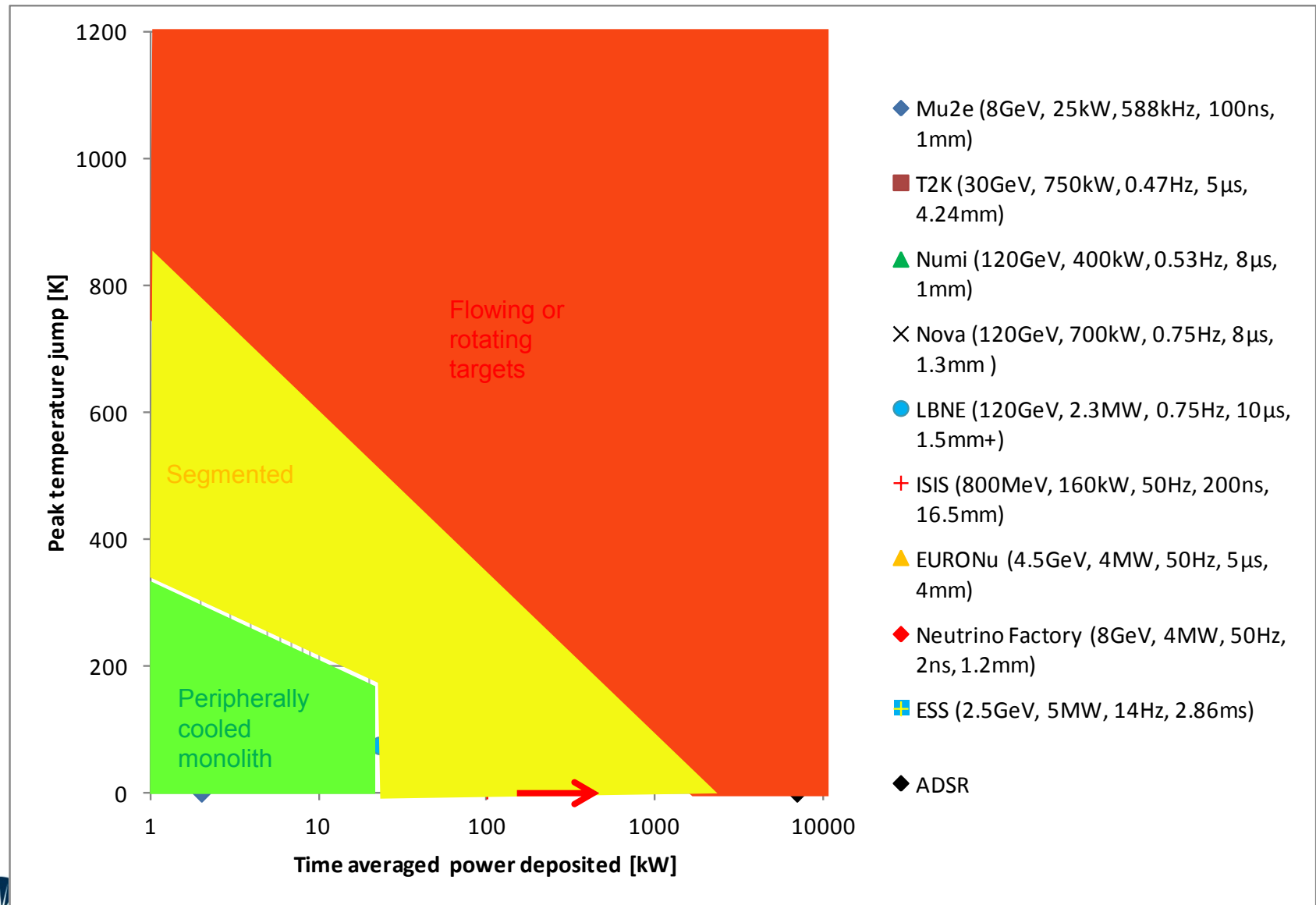
Flowing or rotating
Targets



Increasing Power Deposition



Limitations of target technologies



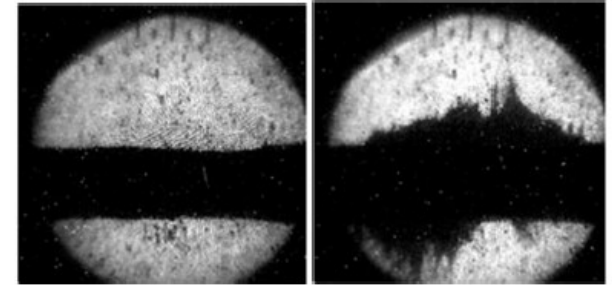
Example: Candidate target technologies for a neutrino factory

1. Mercury Jet

Liquid metal targets successfully implemented, e.g. SNS

Mercury boiling expected with baseline beam parameters

Significant beam induced splashing demonstrated in MERIT experiment



Mercury Jet in the MERIT experiment before (left) and after (right) a proton beam interaction, Kirk et al.

2. Moving Solid Tungsten Bars

Significant study on dynamic stress and strain-rate effects published

Mechanical reliability in harsh operating environment still in question

High quasi static stress levels, would require much larger beam sigma than baseline beam parameters

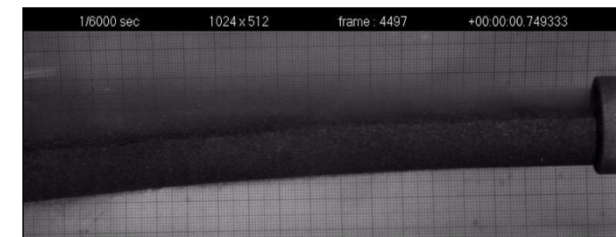


lifetime testing of tungsten wires in response to dynamic thermal loading, Skoro et al.

3. Tungsten Powder

Pneumatic conveyance of powder demonstrated in principle. Work continues to develop C.W. operation and erosion avoidance techniques

Response to proton beam heating was unknown hence this programme

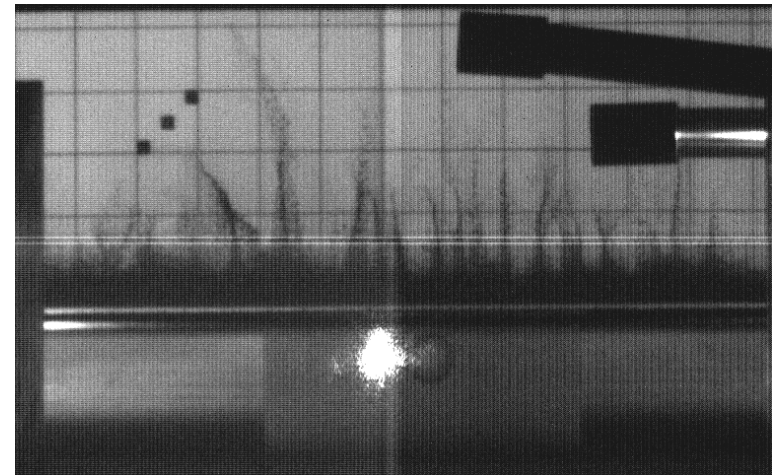
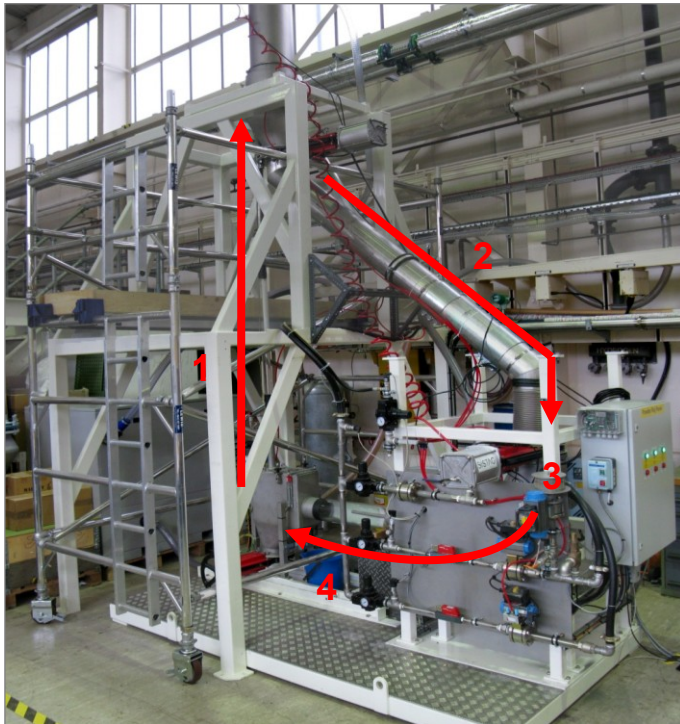


Pneumatically conveyed dense-phase tungsten powder jet, Caretta et al.



Tungsten Powder Test Programme in PASI-WP3

- Offline testing
 - Pneumatic conveying (dense-phase and lean-phase)
 - Diagnostics / process-control
 - Containment / erosion
 - Heat transfer and cooling of powder
- On-line testing
 - Will proton beam interactions cause a powder target splash/erupt?
 - Can you propagate a pressure wave through a powder target to its container?



Above: tungsten powder response to a 440 GeV beam at HiRadMat (CERN)

Left: Powder conveying test rig (RAL)



In-beam experiment Opportunity, June 2012

HiRadMat Beam Parameters:

A high-intensity beam pulse from SPS of proton or ion beams is directed to the HiRadMat facility in a time-sharing mode, using the existing fast extraction channel to LHC. The SPS allows accelerating beams with some 10^{13} protons per pulse to a momentum of 440 GeV/c.

Details of the primary beam parameters and focusing capabilities are summarised below:

Beam Energy 440 GeV

Pulse Energy up to 3.4 MJ

Bunch intensity $3.0 \cdot 10^9$ to $1.7 \cdot 10^{11}$ protons

Number of bunches 1 to 288

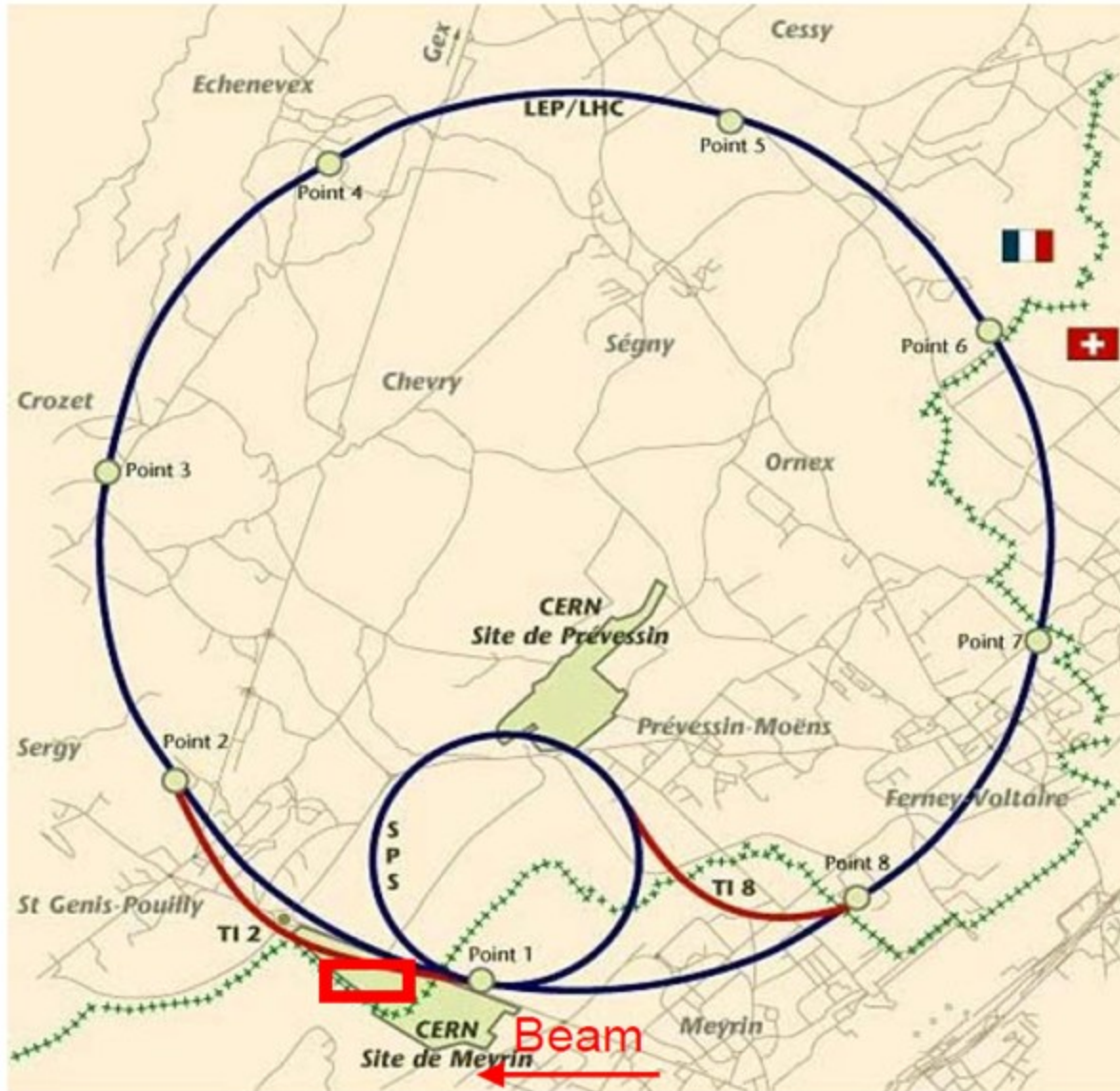
Maximum pulse intensity $4.9 \cdot 10^{13}$ protons

Bunch length 11.24 cm

Bunch spacing 25, 50, 75 or 150 ns

Pulse length 7.2 μ s

Beam size at target variable around 1 mm²



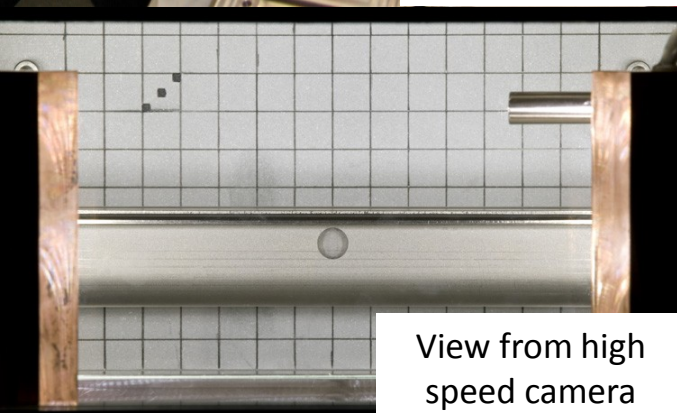
Appa



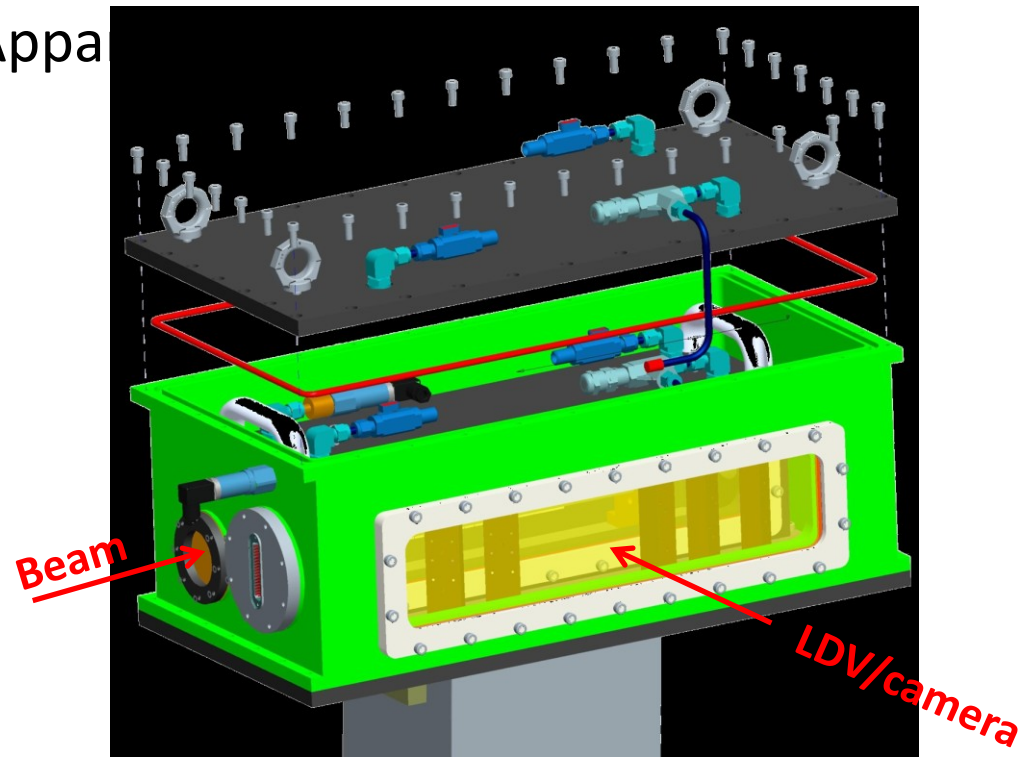
Open trough
Assembly



Filling with
Tungsten Powder



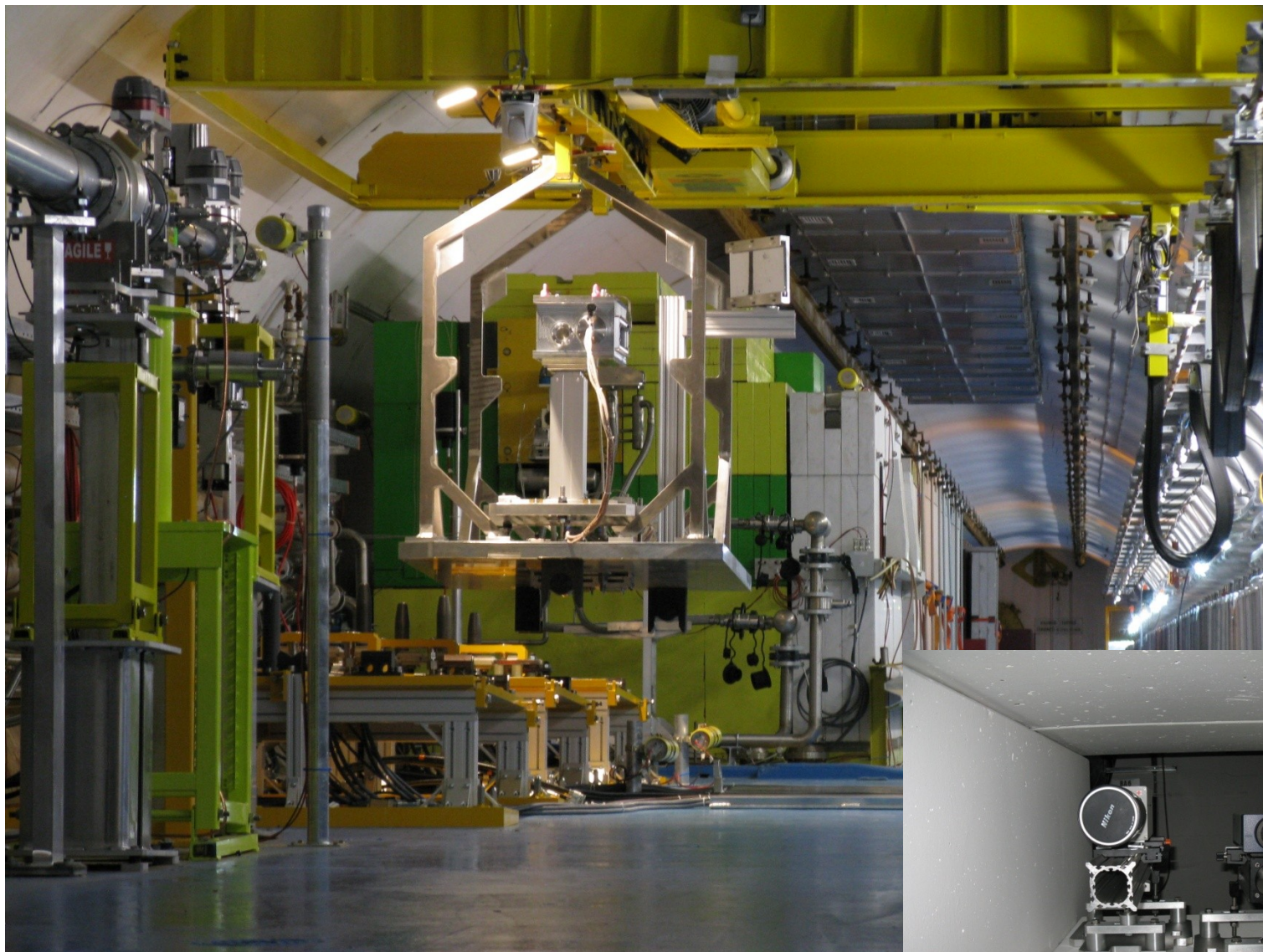
View from high
speed camera



Lift
Table

- Tungsten powder sample in an open trough configuration
- Helium environment
- Two layers of containment with optical windows to view the sample
- Remote diagnostics via LDV and high-speed camera

Installation and Remote diagnostics



Prompt energy deposition/radiation (FLUKA® Monte – Carlo Code)

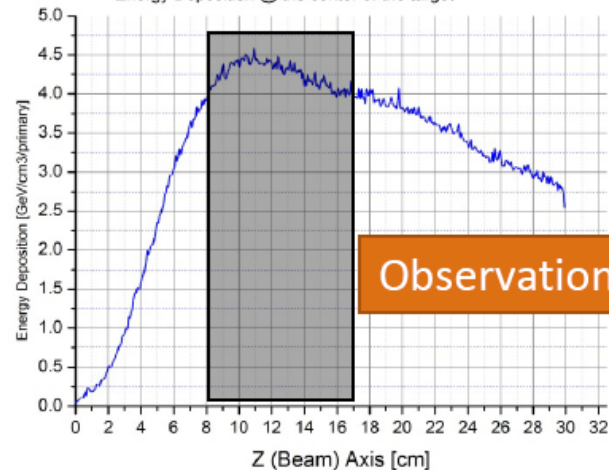
Front

Top

6 mm

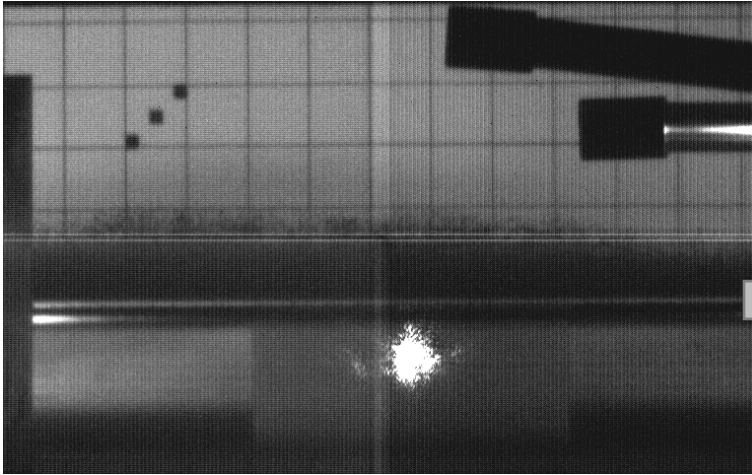
Maximum
Energy Deposition:
4.5GeV/cm³/primary

Energy Deposition @ the center of the target



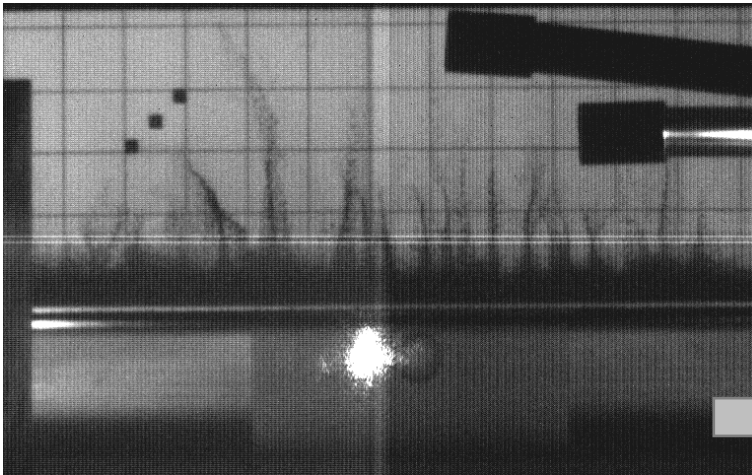
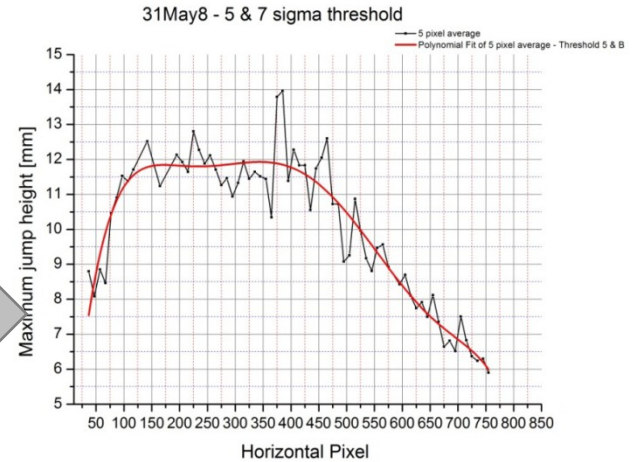
Observation window

1st results

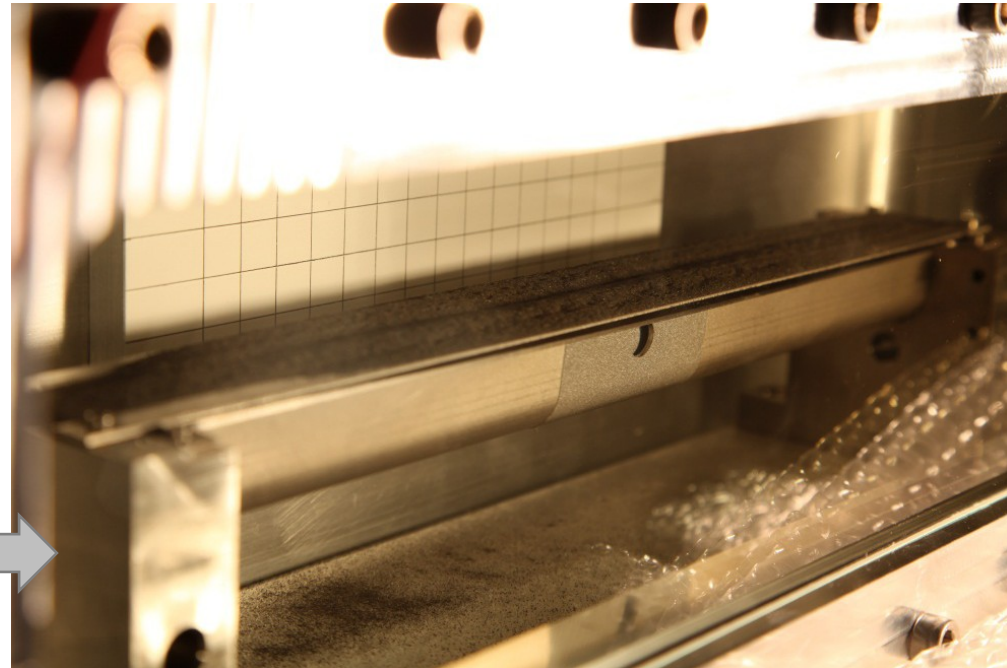


Shot #8, 1.75×10^{11} protons
Note: nice uniform lift

*Lift height
correlates with
deposited energy*



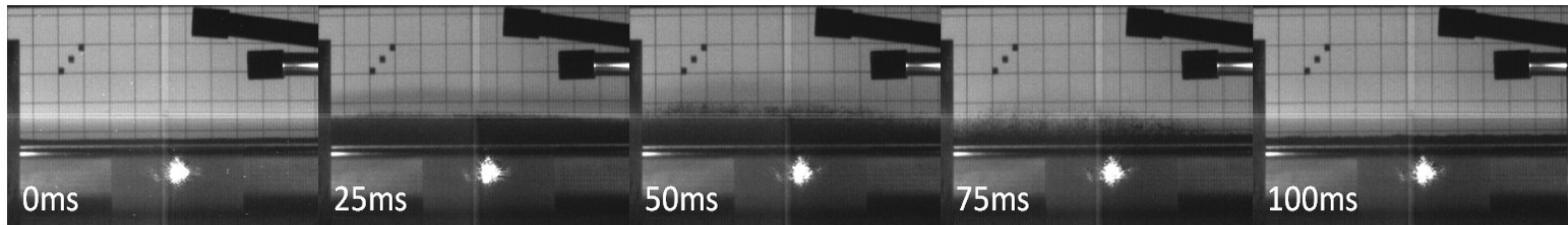
Shot #9, 1.85×10^{11} protons
Note: filaments!



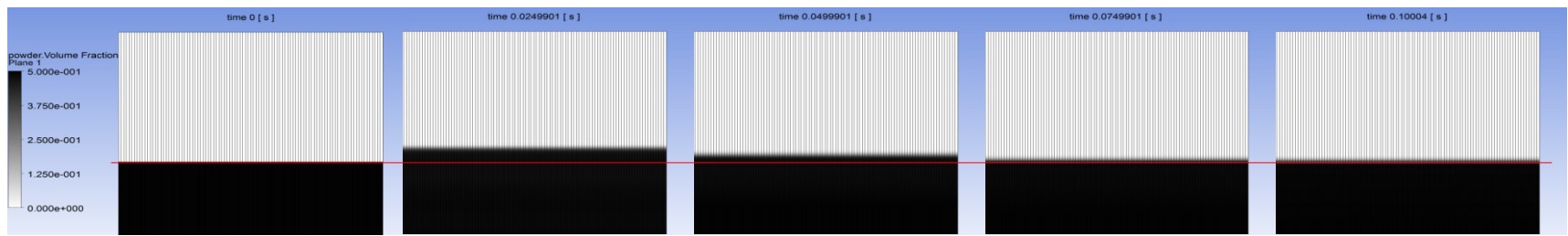
*Trough photographed after the experiment.
Note: powder disruption*



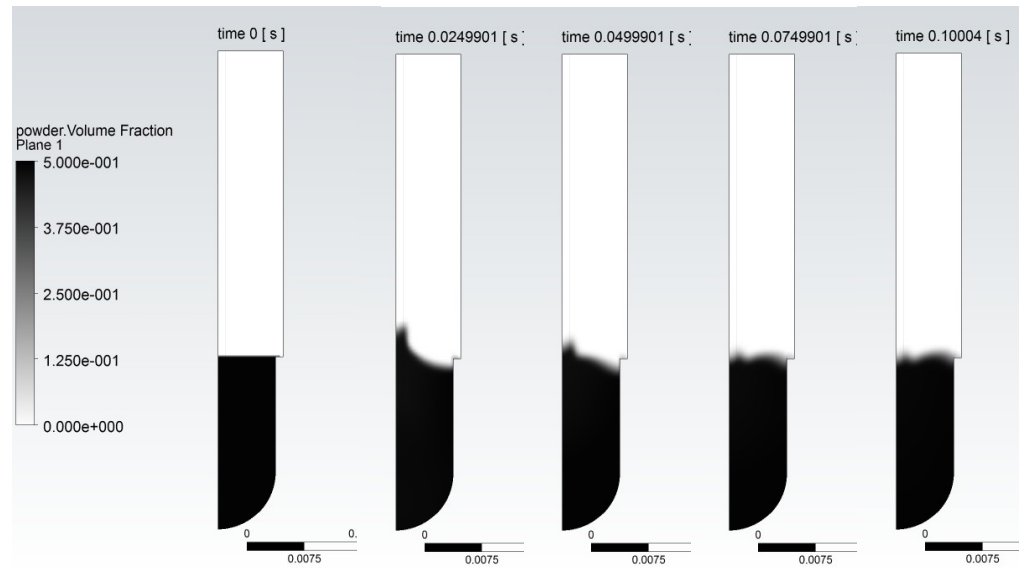
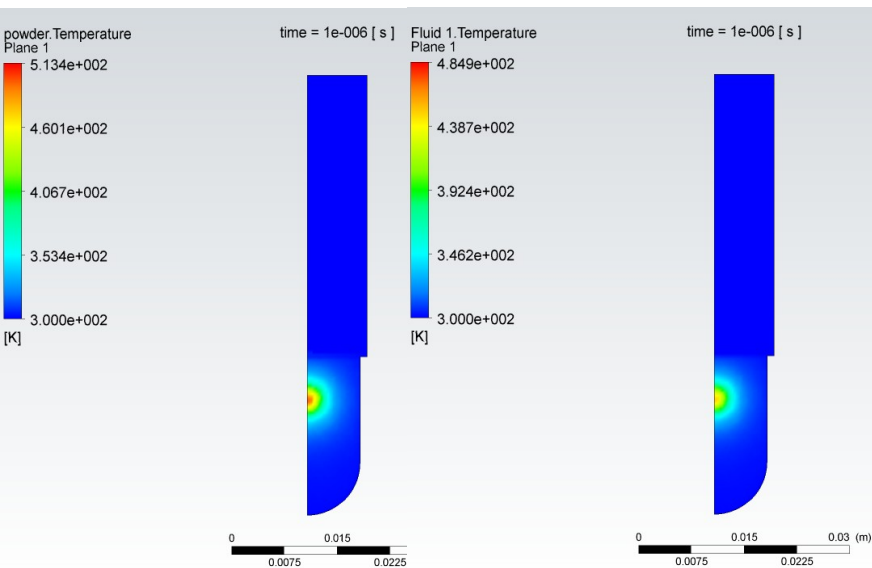
Eruption Threshold: Depends on Particle Size



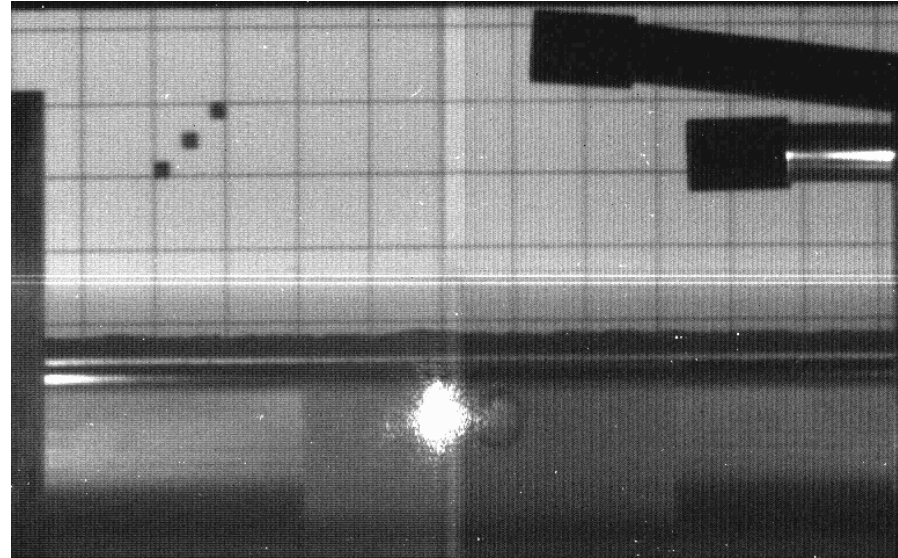
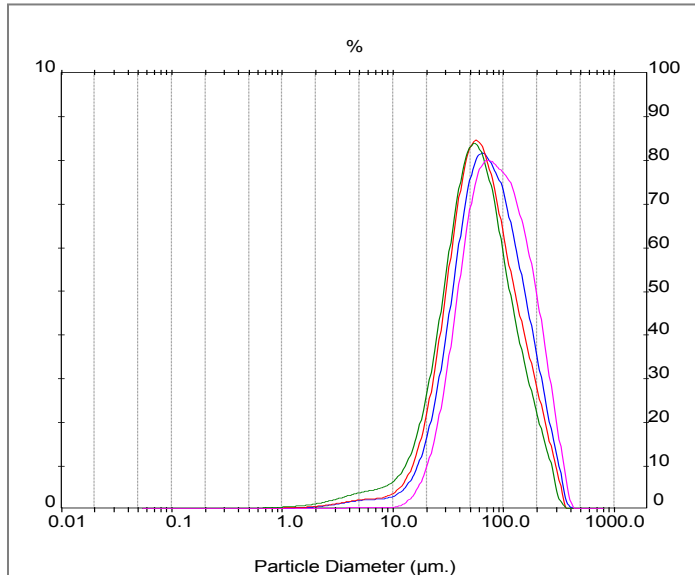
Test Results from Shot #8, 1.75×10^{11} protons, beam sigma 0.75 mm x 1.1 mm



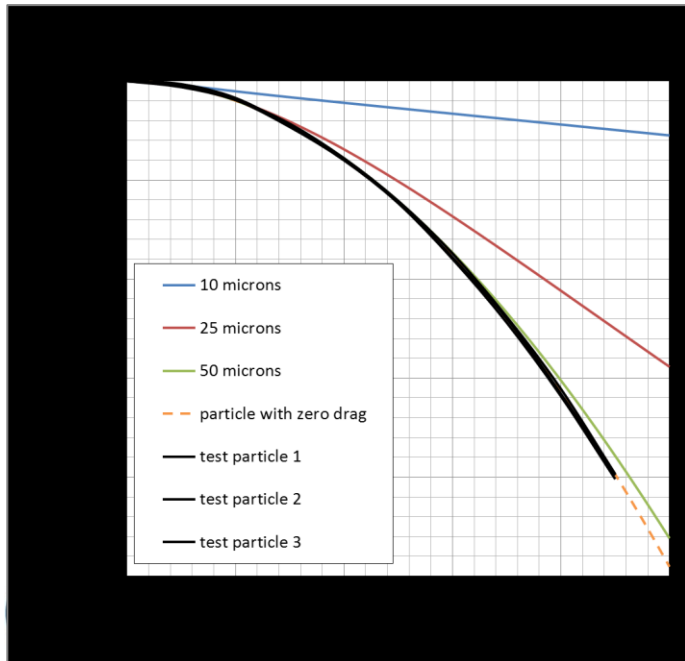
*CFD simulation of Shot #8, assuming 1 micron particle size
(n.b. no lift with 25 micron particles at this intensity)*



Grain Size Distribution



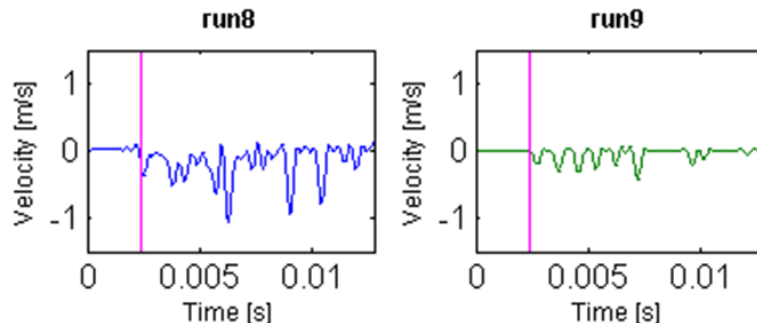
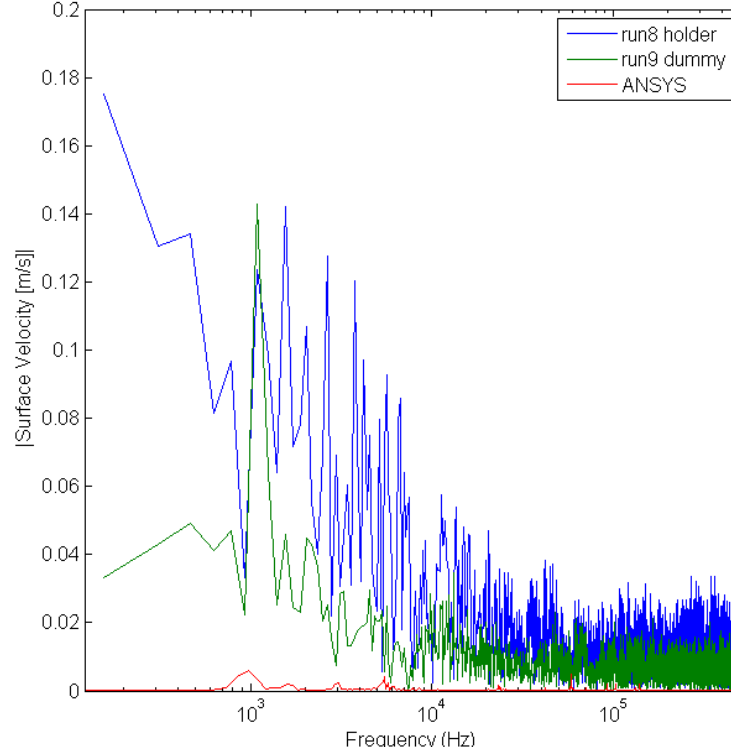
Shot #9, $1.85e11$ protons



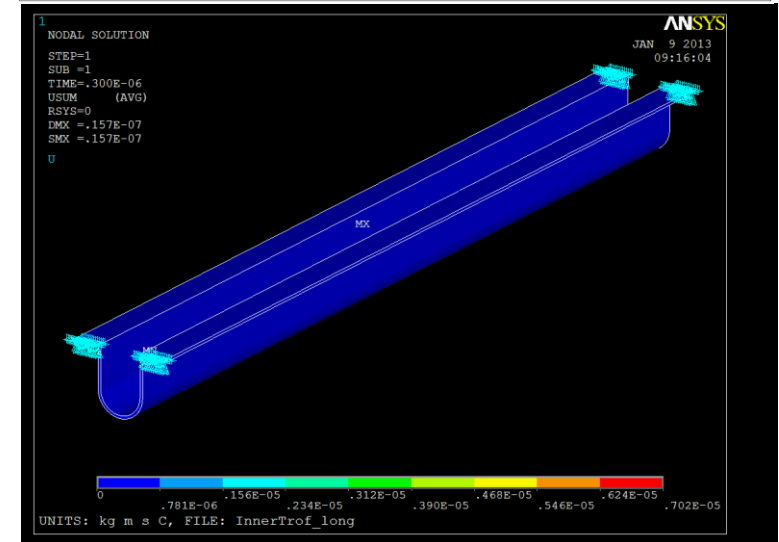
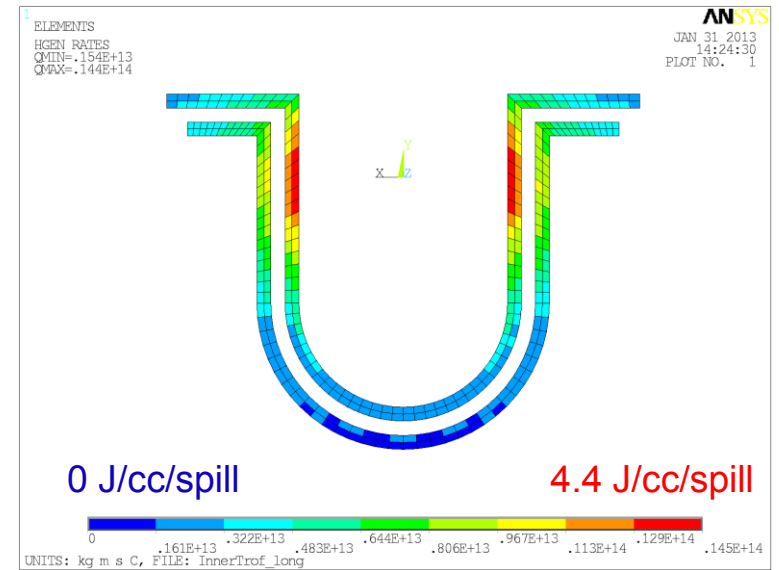
- Wide grain size distribution in sample (Maximum grain size is 300 microns)
- Video reveals that ***large*** grains are being lifted
- Leads us to believe the CFD simulation under-predicts the eruption threshold by an order of magnitude in intensity

Trough-Wall Vibrations

Spectrum analysis of surface velocity



LDV data, filtered and offset corrected
 <Shot #8, 1.75×10^{11} protons, inner trough>
 <Shot #9, 1.85×10^{11} protons, outer trough>
 Velocity ≈ 1 m/s



ANSYS simulation of secondary heat induced vibrations
 Velocity ≈ 0.1 m/s

What we Learned

1. Lift height

Correlates with deposited energy as expected

Could only see central part of the trough

2. Eruption threshold

Significant eruption seen at around 2×10^{11} protons

Lift velocities of the order ~ 1 m/s

'Large' grains lifted – conflict with benchmark aerodynamic model

Observed threshold was an order of magnitude in intensity below expected

3. Trough Wall vibrations

Observed the ~ 1 kHz resonant frequency of the trough

Inner trough response slightly larger than outer trough response in line with secondary heating model

Challenging measurement conditions (distance, mirrors, windows, noise)

Observed wall velocities an order of magnitude above those predicted by simulation

Question: is there something else going on, e.g. momentum transfer between grains?



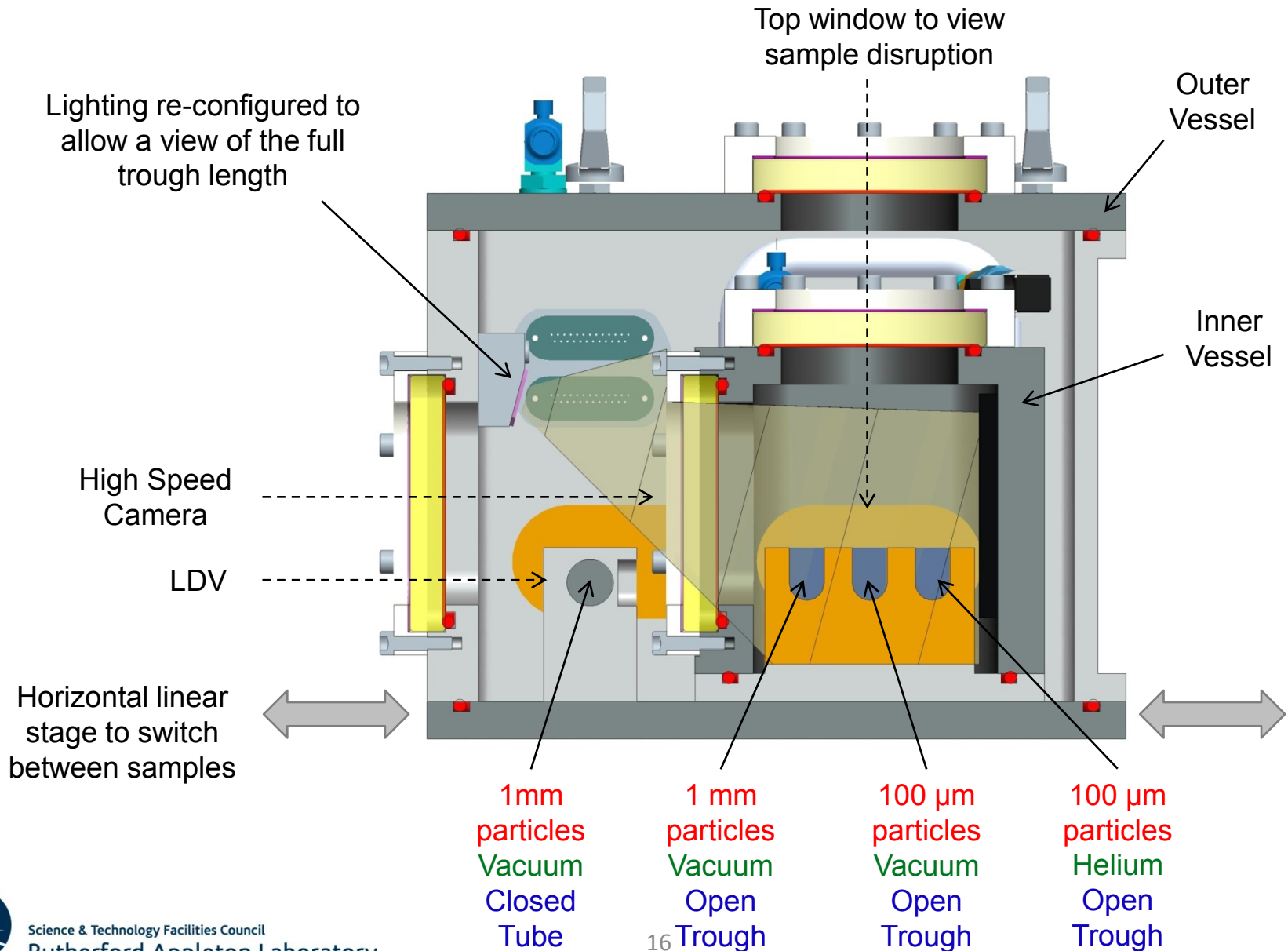
HRM#2: Key Points

Opportunity for a 2nd HiRadMat test after CERN long shut-down (in 18 Months)

- Learn from experience of HRM#1
- Multiple samples with one shot per sample to eliminate the effect of sample disruption
- Separate aerodynamic effects momentum transfer effects – vacuum/helium environment
- Distinct particle sizing in samples to aid simulation benchmarking
- View full sample length, not just central 1/3 to better correlate lift with deposited energy



HRM#2: Multiple Sample Layout



Summary

- Performed in-beam tests on a static tungsten powder sample at HiRadMat in June 2012
- Observed powder eruptions. Further questions raised.
- Opportunity for a 2nd HiRadMat test after CERN long shut-down (in 18 Months)
- Planning for a test which would allow us to separate the various different phenomena:
 - Particle size related effects
 - Aerodynamic Lift vs momentum transfer
 - Open trough vs closed container

