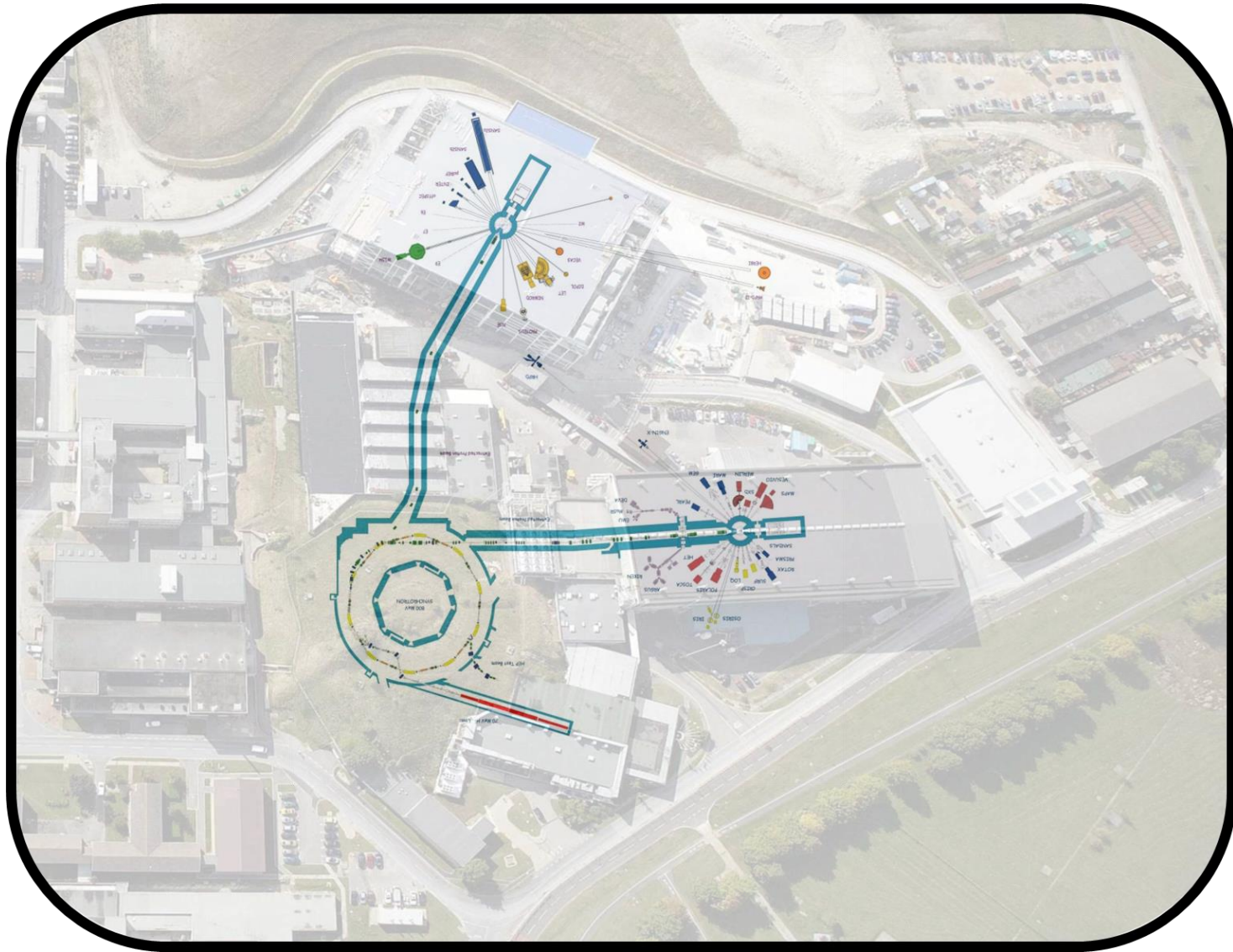
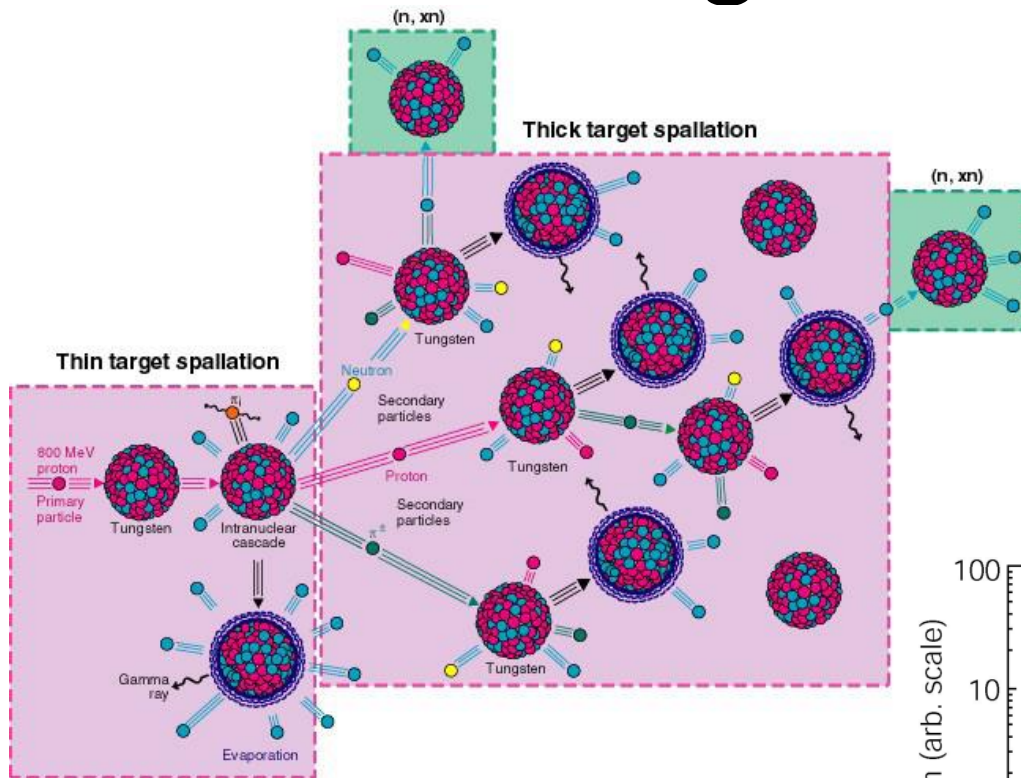


TS1 upgrade

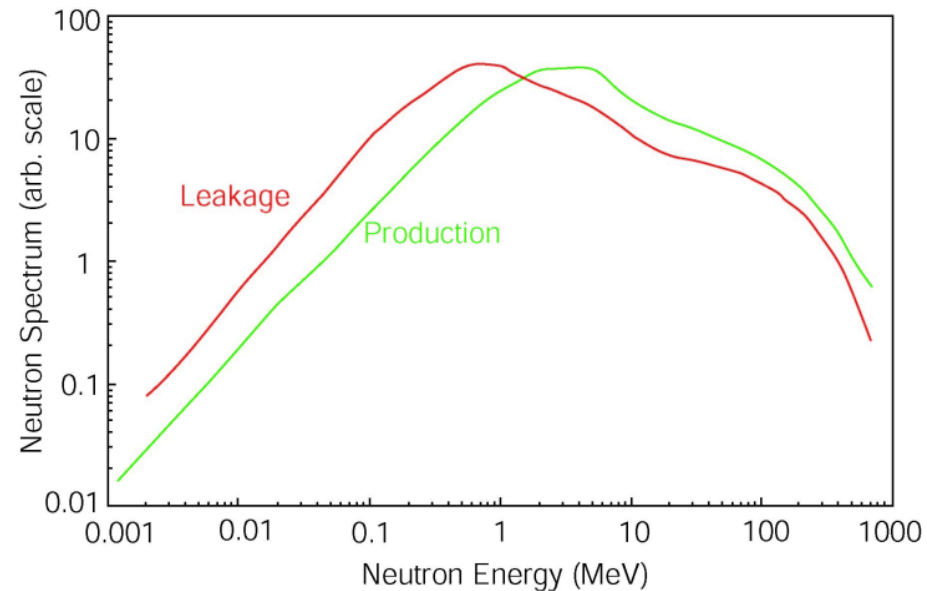


- Brief function of targets / moderators
 - Reminder why.....
- Brief description of TS1
- Challenges
- Importance of QA

Target function

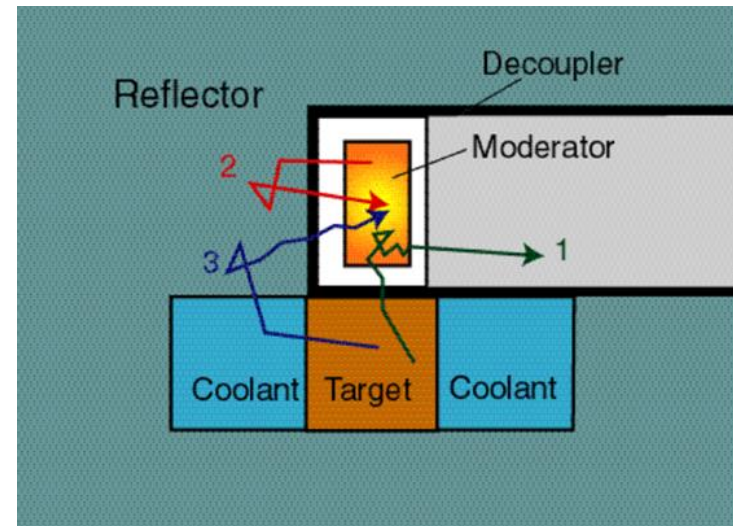


High energy protons (800MeV) create neutrons in all directions with varying energies below incoming energy

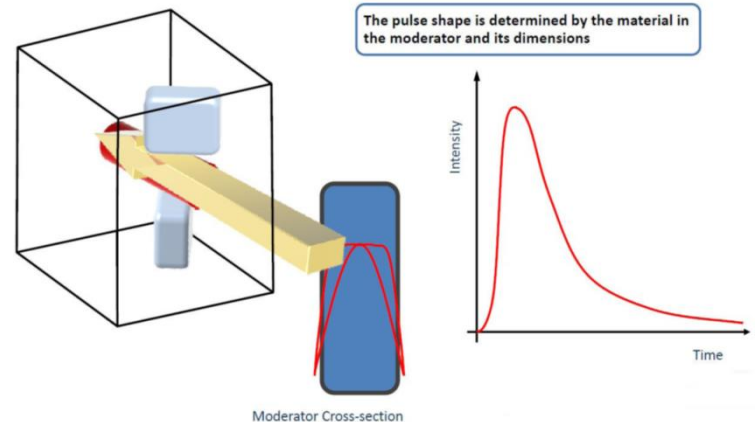


Neutrons

- Instruments want particular speed neutrons at the right time
- Moderators slow down the incoming neutrons
- Reflectors change the direction (also slow them down)



Time-of-flight

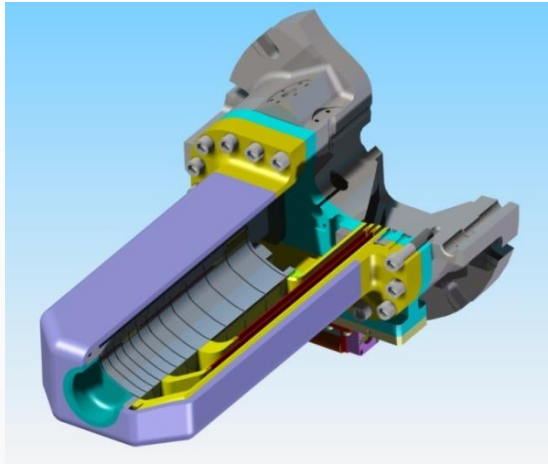


Useful Neutrons and Background

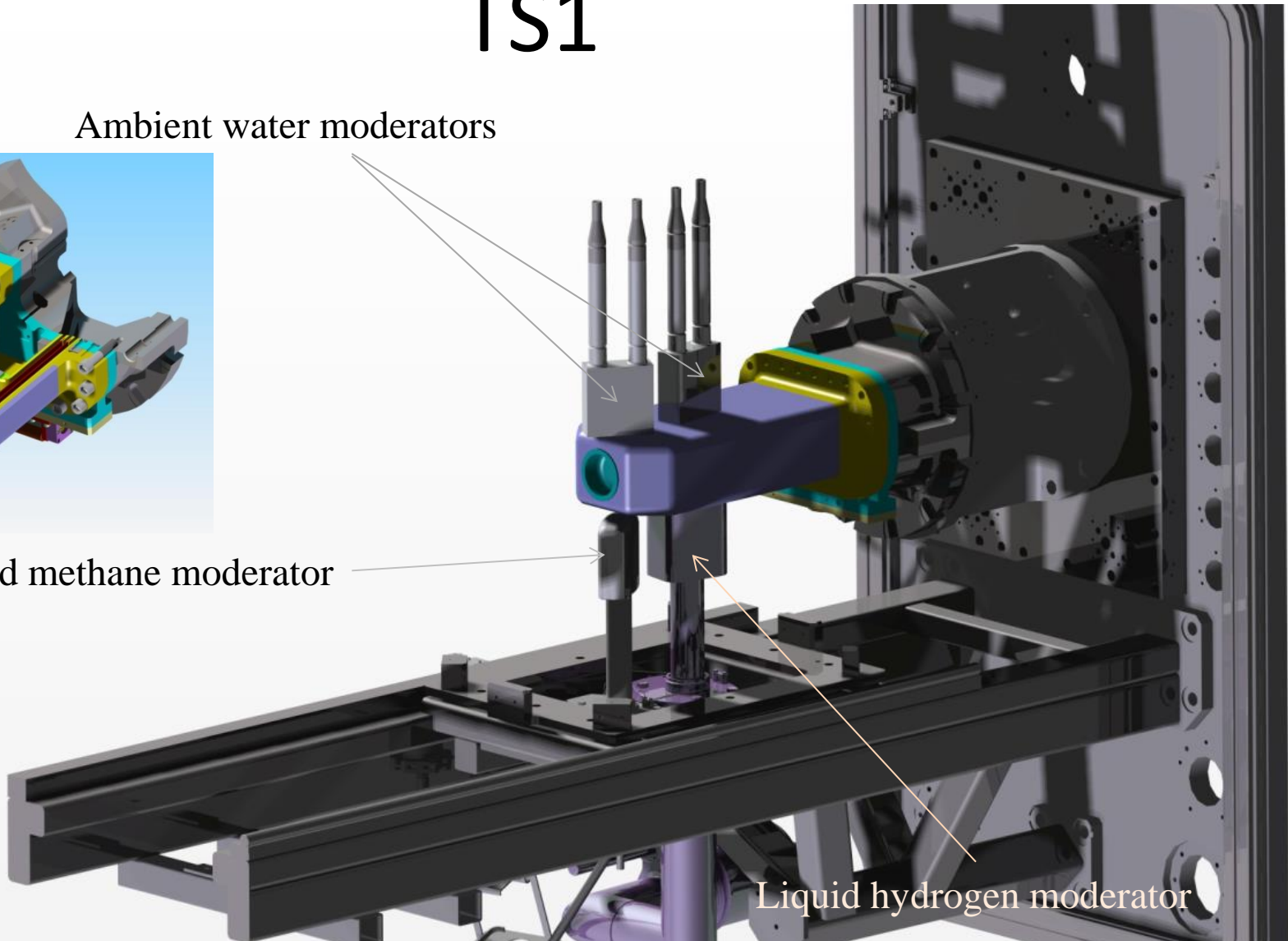
- A useful neutron is one where the wavelength is consistent with the arrival time at the detector.
- A background neutron is one where the wavelength is not consistent with the arrival time at the detector.
- (Gamma rays can also present background problems)
- Sources of Background:
 - Fast neutrons scattering in shielding and moderating near the instrument (Poor shield design)
 - Moderated neutrons drifting to the instrument (Collimator design)
 - Leakage from the TRAM down the beam channel
 - Delayed neutron production in the target

TS1

Ambient water moderators



Liquid methane moderator

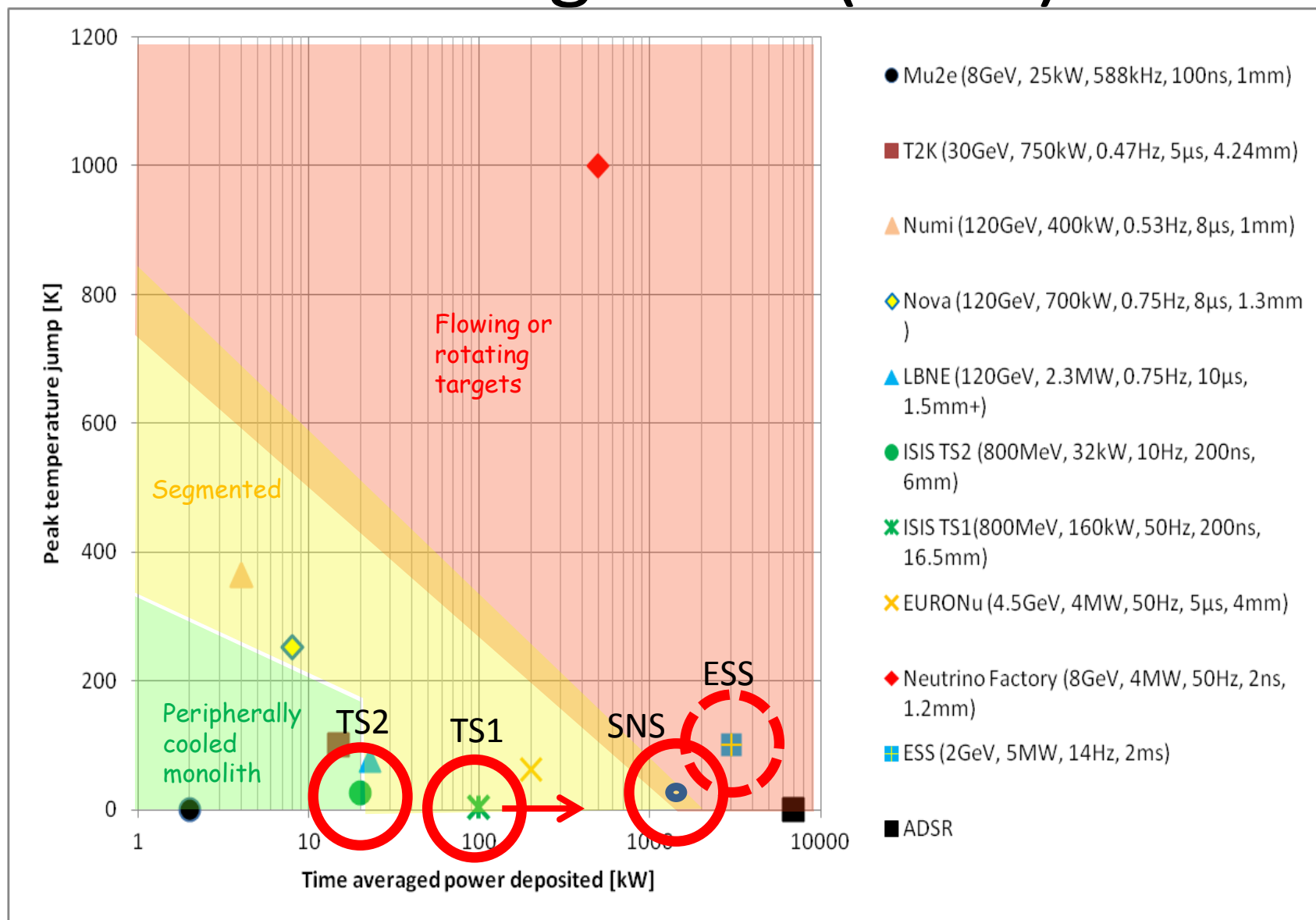


Liquid hydrogen moderator

Challenges

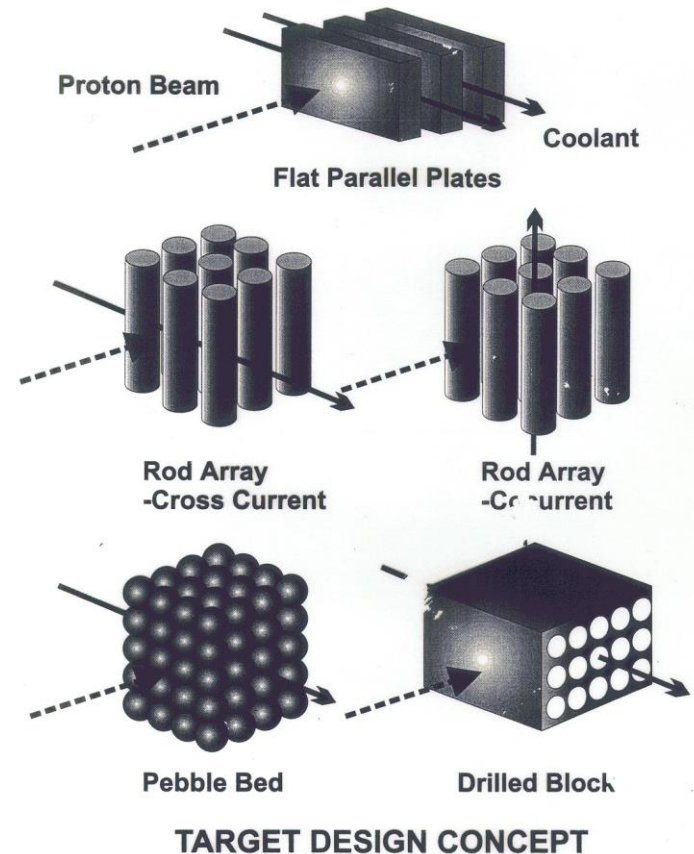
- Optimising performance
 - Engineering / neutronic / operation balance
- Developing on an operational machine

Challenges ctd (Heat)



Target Choice (Solid)

- High atomic weight for neutron yield
 - High density for brightness
 - High melting point
 - High thermal conductivity
 - Chemically inert
 - Resistance to radiation damage
 - Low resonance integral (absorption of keV neutrons)
 - (Low absorption cross section for thermal neutrons)
 - High scattering cross section (reflector)
- Candidates: Lead, Tantalum, Tungsten

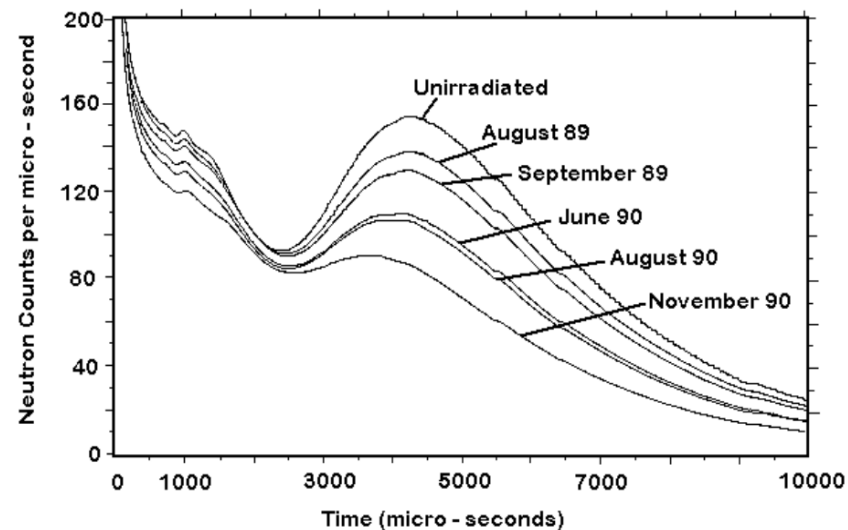
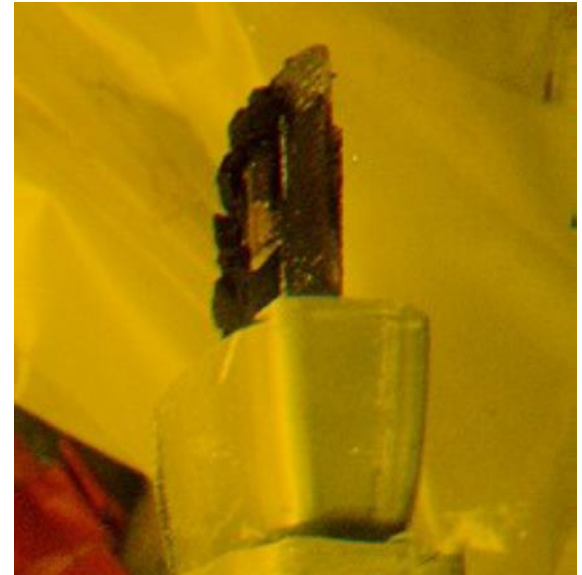


Challenges ctd

- Material integrity in multiple dpa condition
 - Limited data – engage with other facilities
- Instrumentation – ‘ready to accept beam’
- Fixed (or at least very inflexible) infrastructure
- Remote handling
- Robustness
- Operability
 - Monitoring / maintenance etc

Challenges ctd

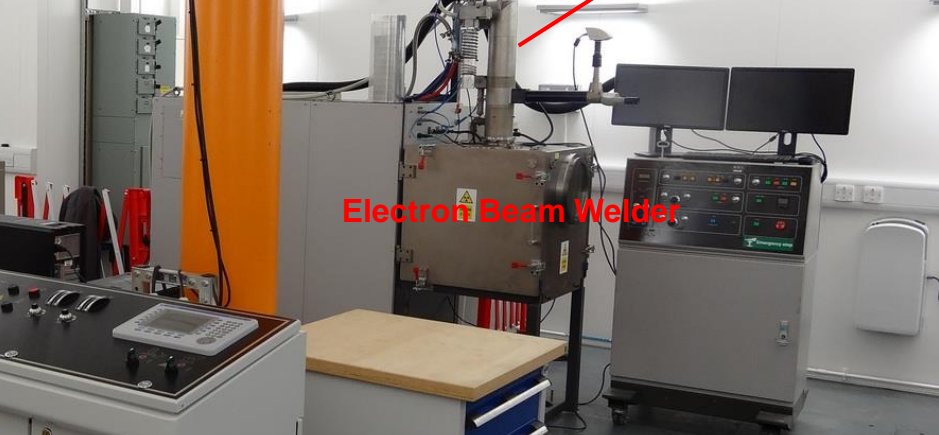
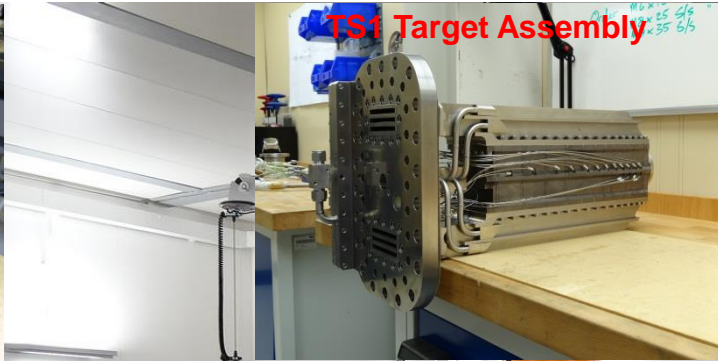
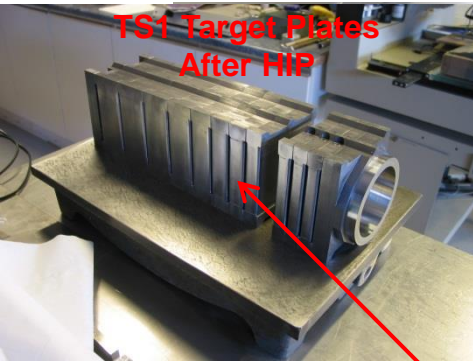
- Lifetime (component change)
- Cost – E.g. targets circa £100k each to manufacture – Disposal £000's each
- Knowledge / experience of staff
- Investigation compromise to operations
- QA (manufacture)



Quality Assurance

- Demanding requirements on the target in operation (likely to be at the edge)
- Costly
- Difficult to investigate after first operation
- Manufacture is complex
- When you do have a concern – one of the first questions is about the manufacture and first test results

Target Manufacturing



Target Testing

- Offline pressure tests
- Offline heat transfer tests
- Offline water flow tests

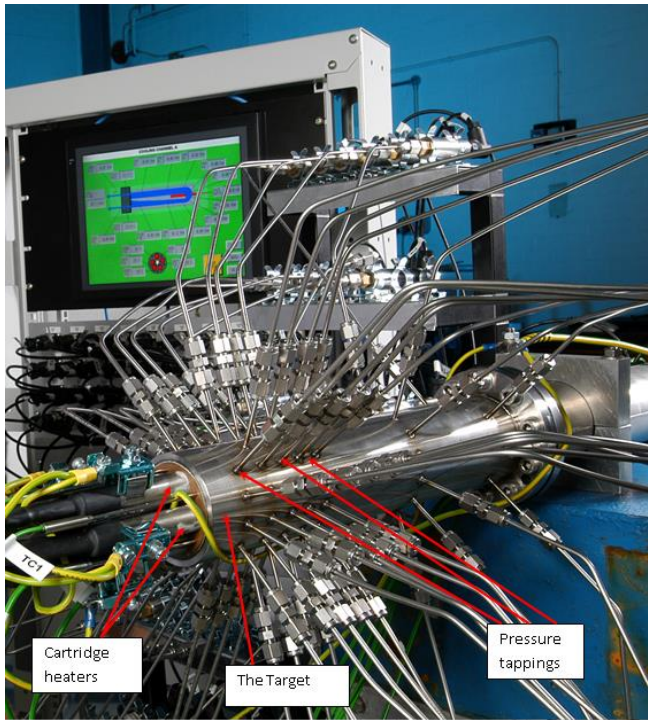


Figure 1: The test target setup.

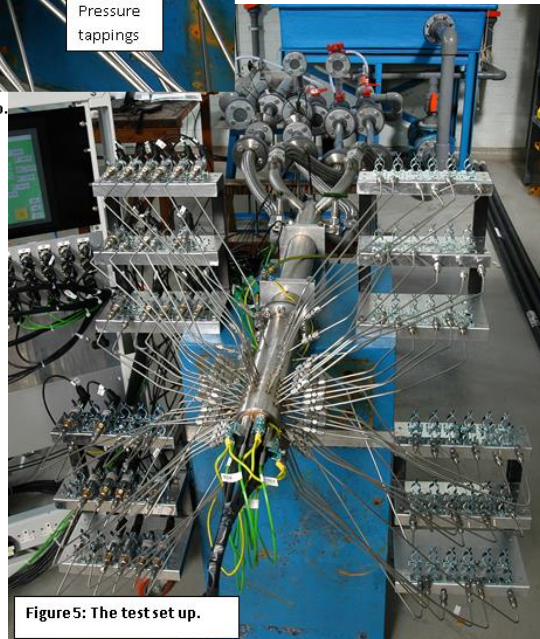
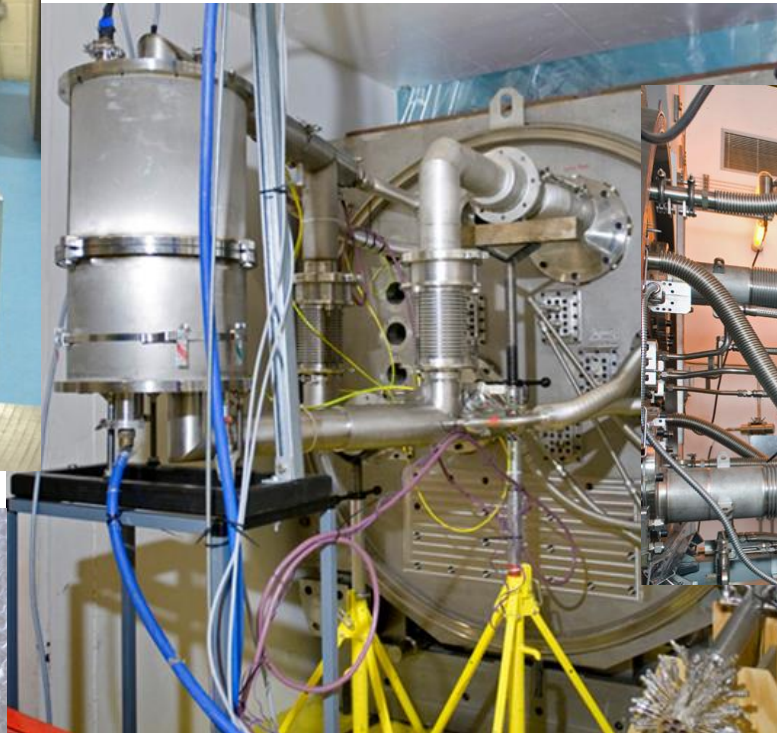


Figure5: The test set up.

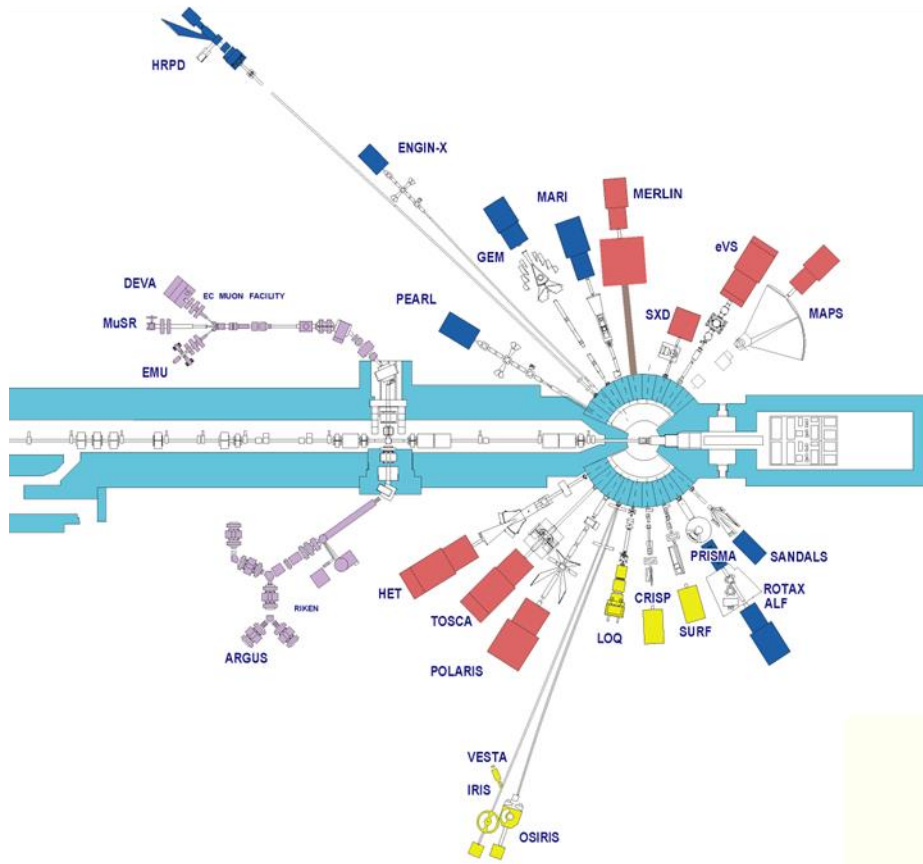


Moderator testing

- Offline instrumentation tests (strain gauges)
- Offline heat transfer tests
- Offline cryogenic flow tests



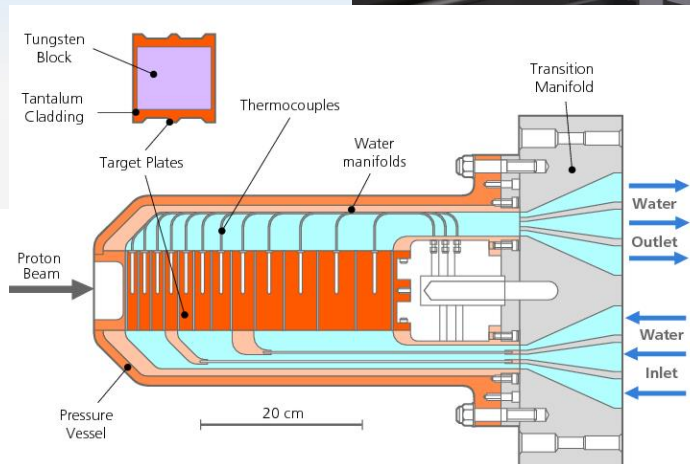
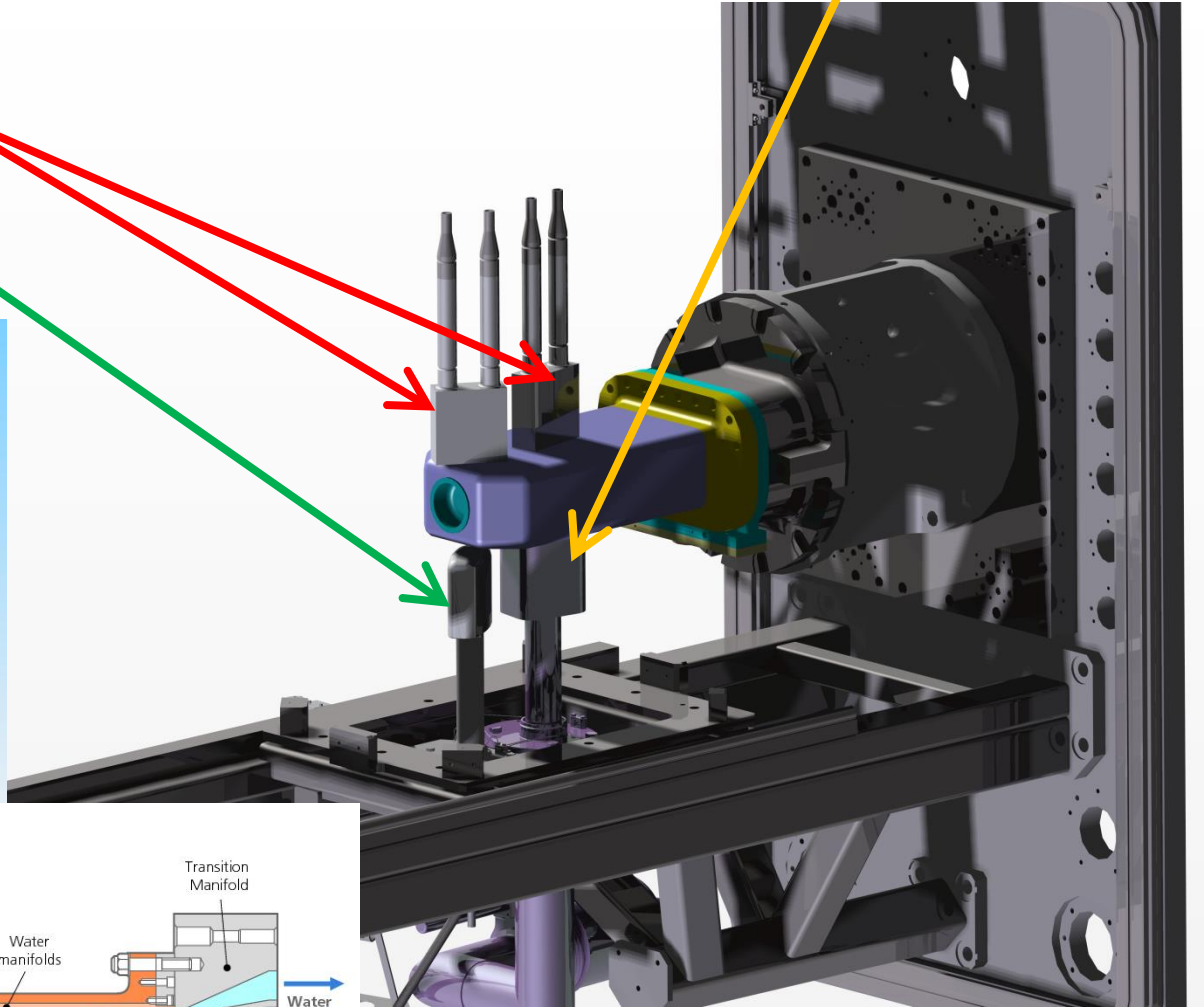
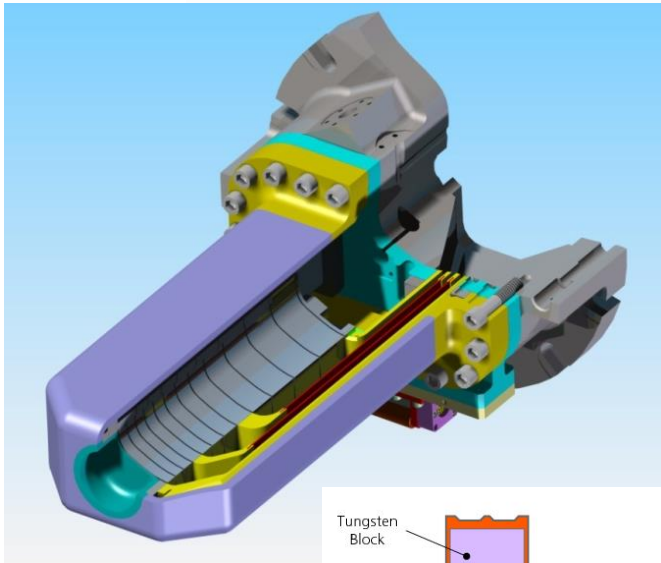
TS1 Upgrade

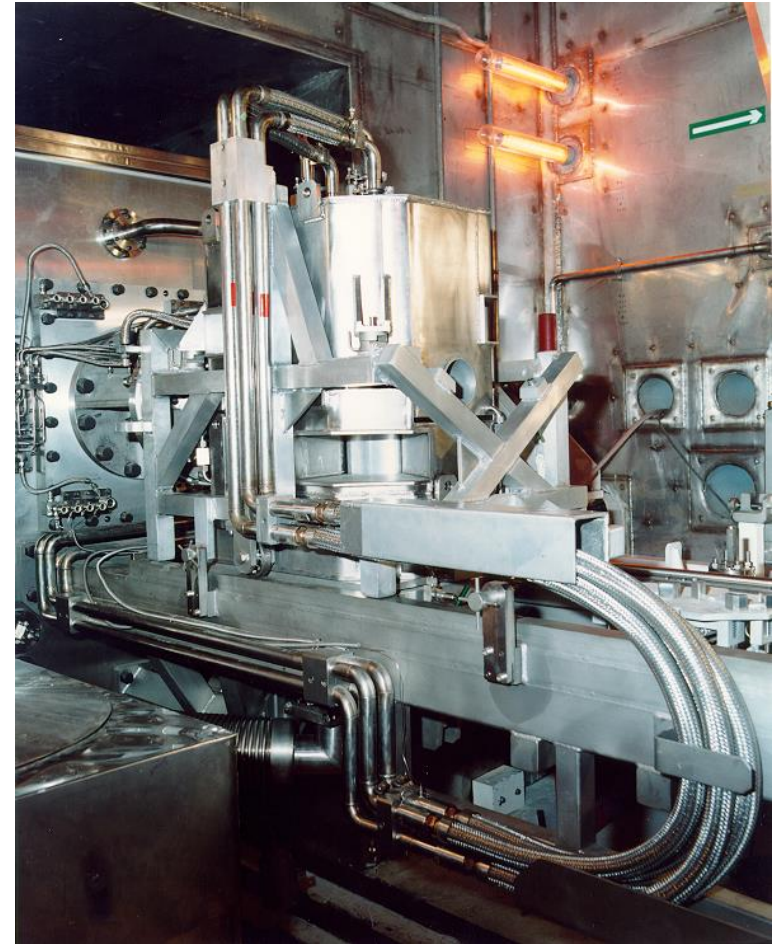
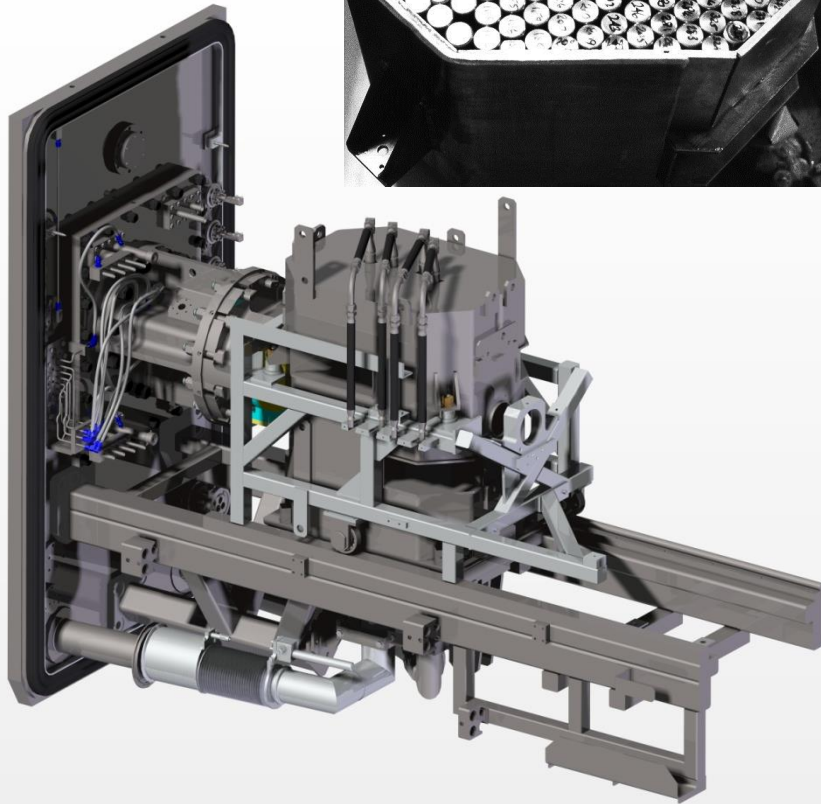
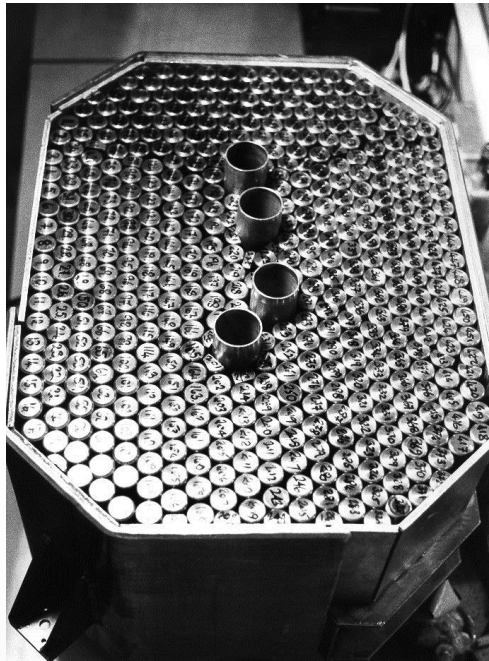


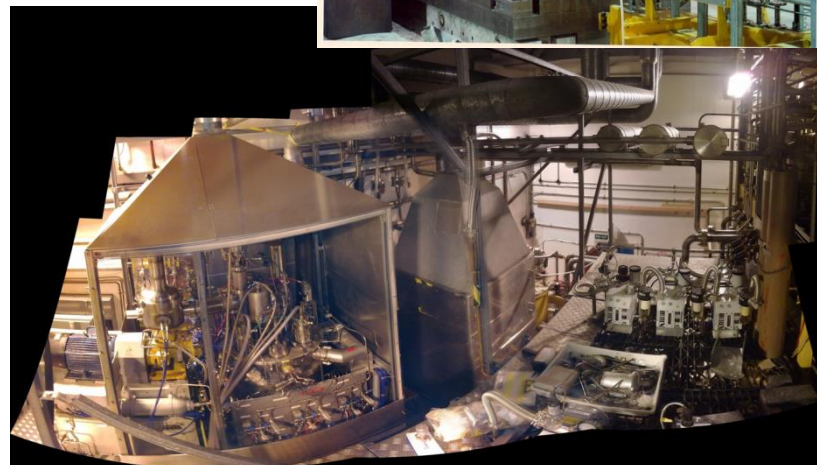
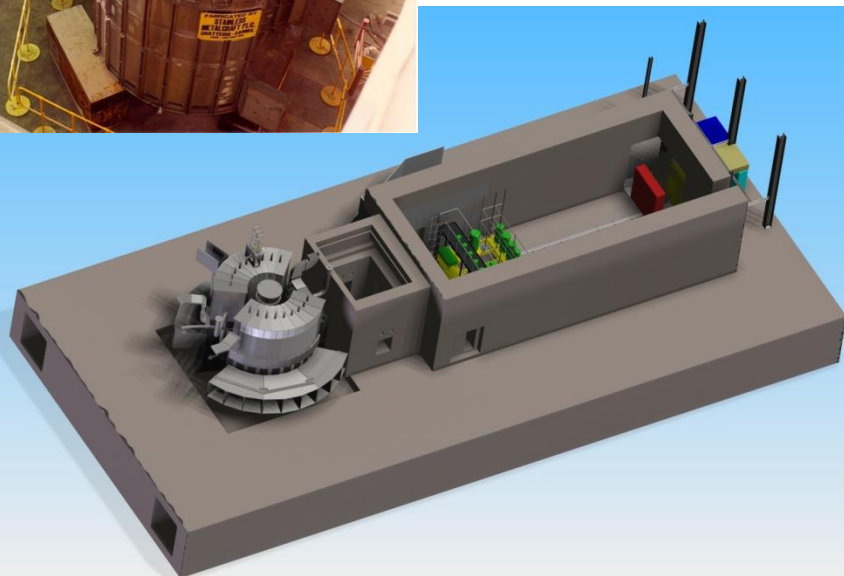
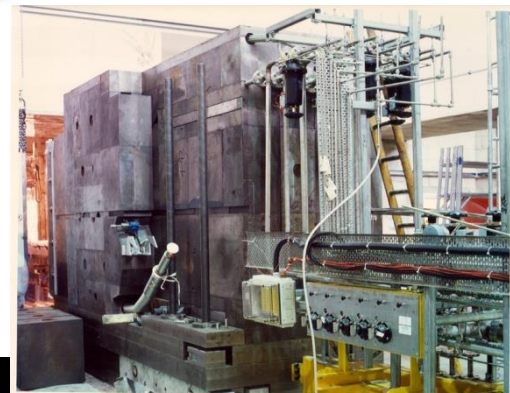
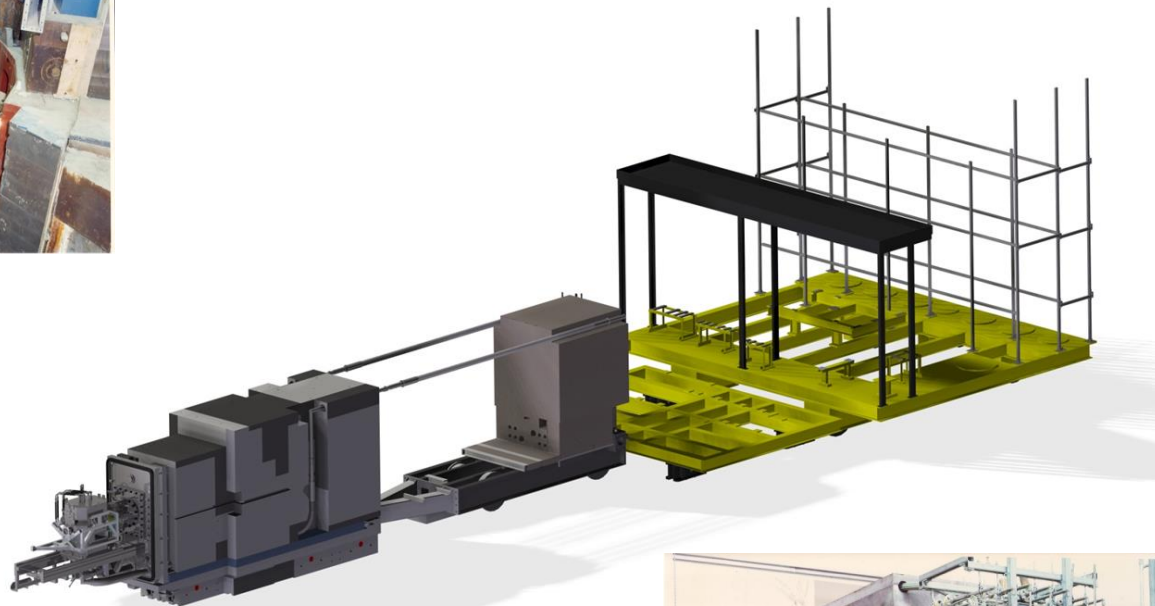
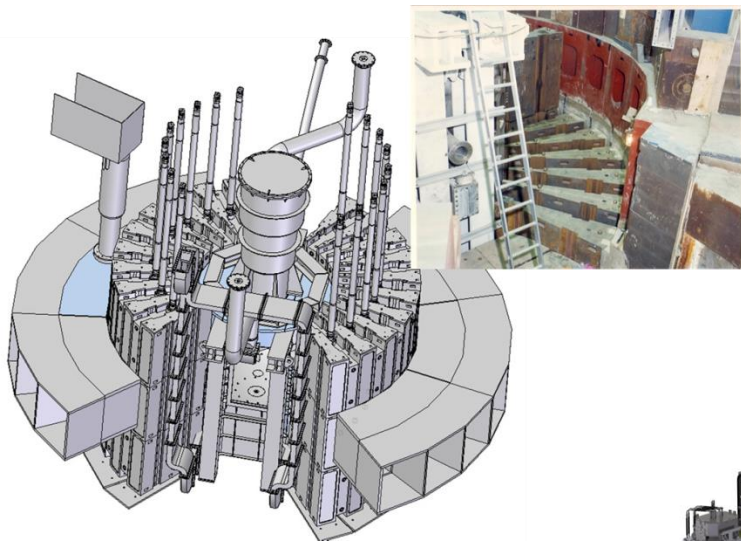
Hydrogen

Ambient Water

Methane





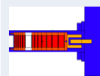



Performance (same protons)

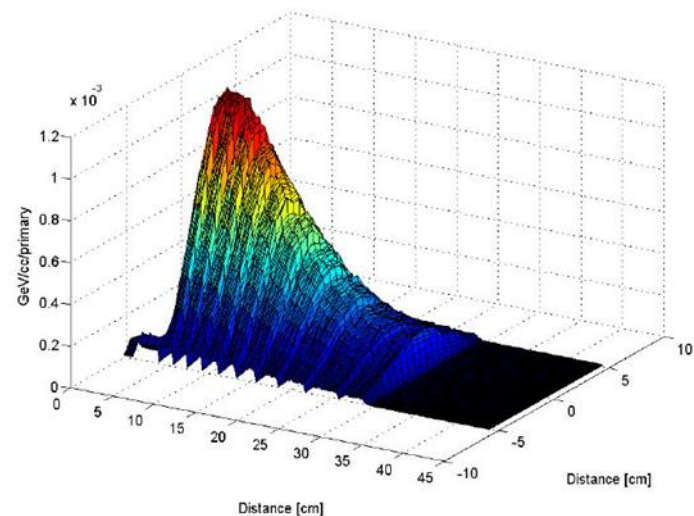
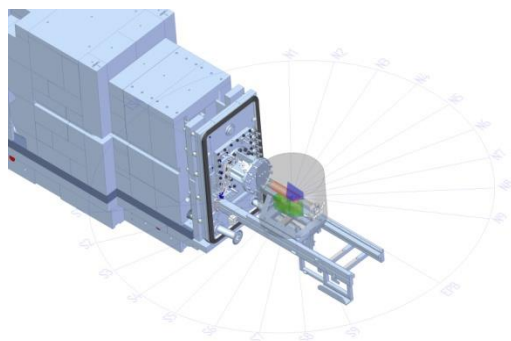
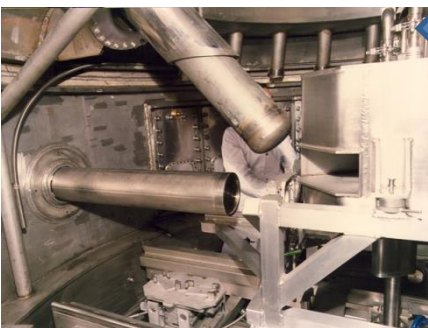
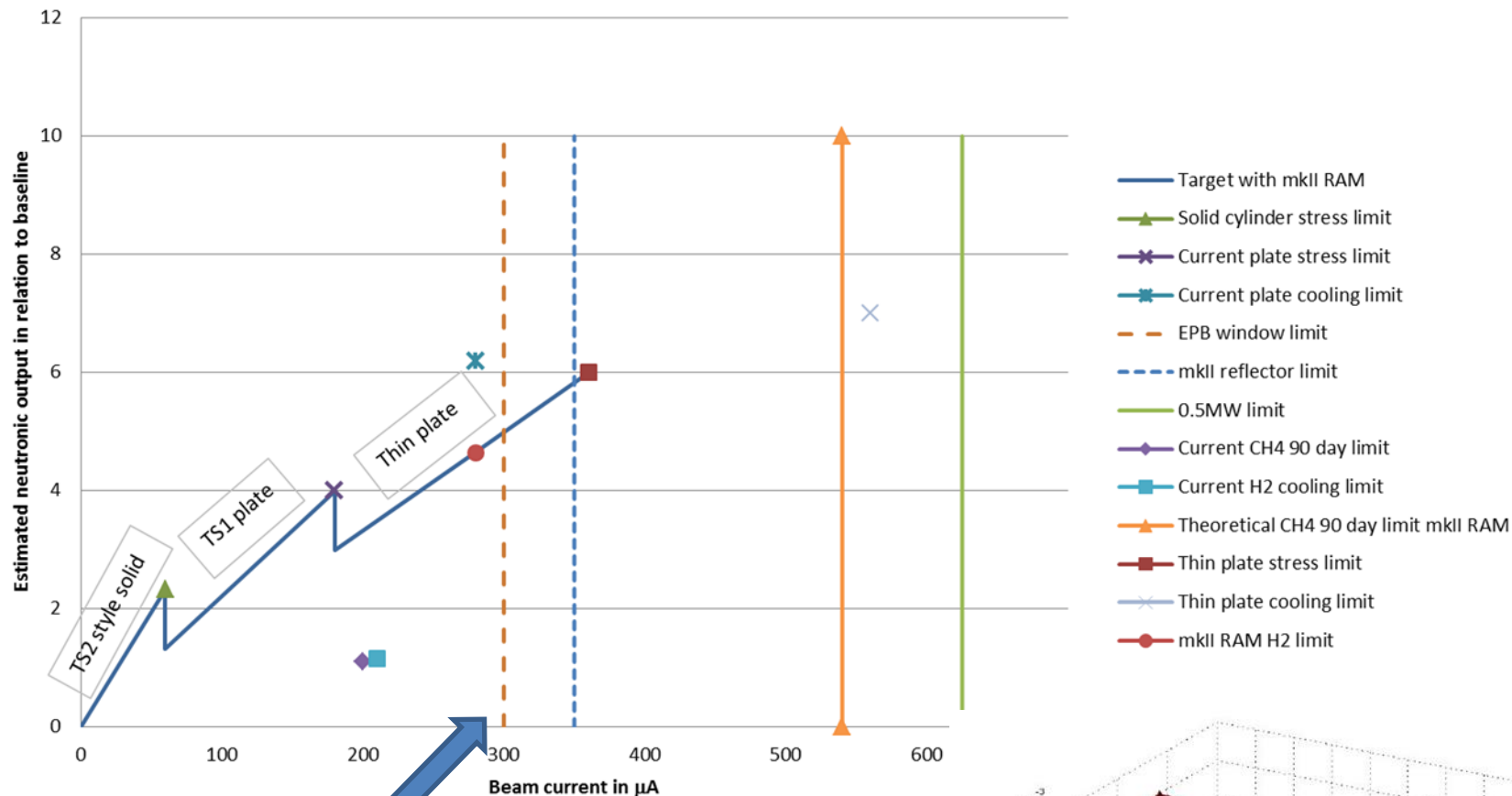
Current says circa 5 times more flux

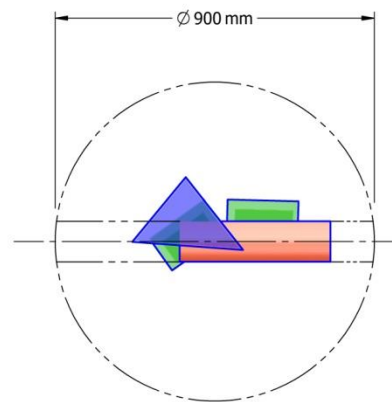
- Goal – at least twice
- Suspect that with engineering reality this will drop to circa 3 increase

Moderator upgrades

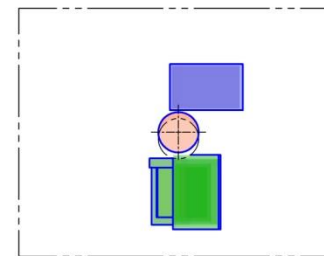
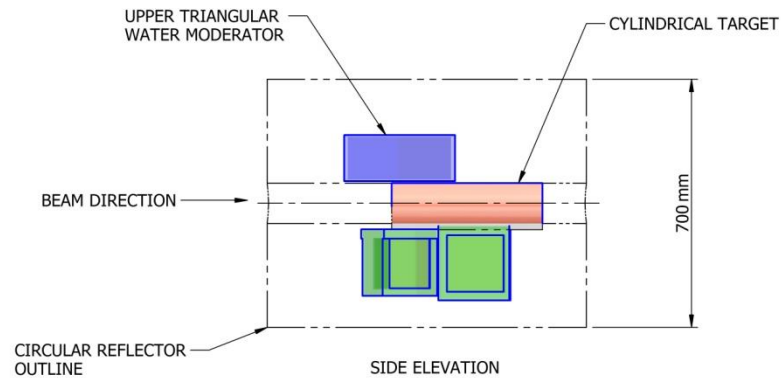
Target	Baseline model	Mark II model
Plates (current)	1	4
Cylindrical	1.10	7
Cylindrical with inner core	0.98-1.02	5
Thick plates	1.05	
Thin plates	0.95	
Split target**	 1	 7
Cannelloni	Model ready. Optimisation just started. Many parameters to vary...	

TS1 Upgrade Feasibility Review of Performance Limitations

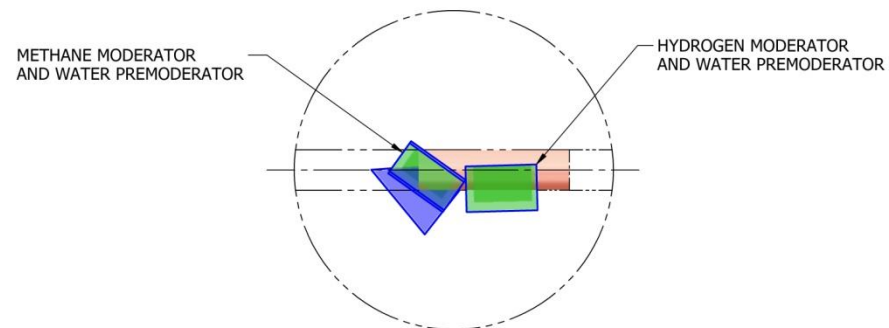




TOP ELEVATION



FRONT ELEVATION
DOWNSTREAM
TOWARDS TARGET

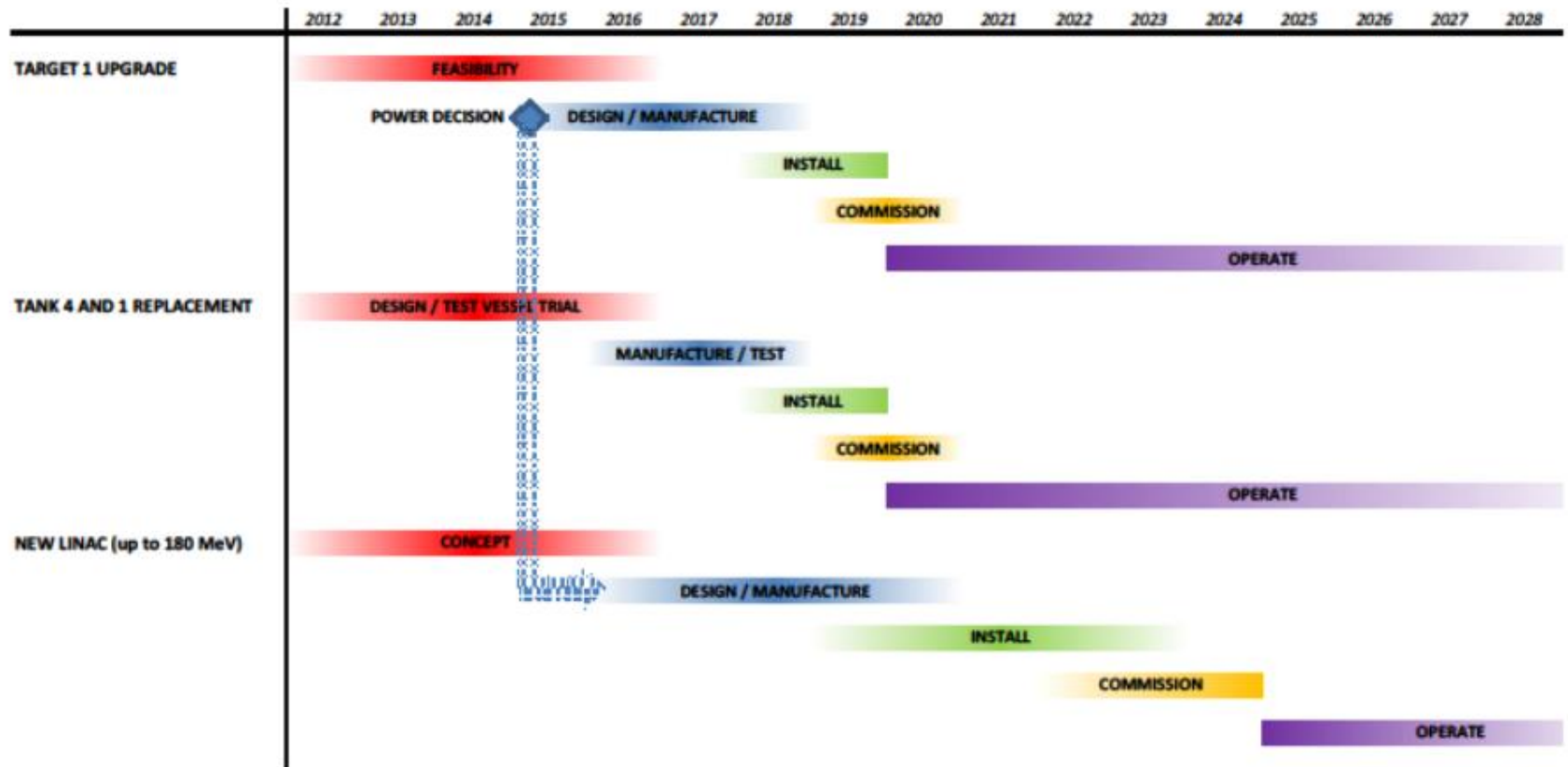


BOTTOM ELEVATION

Trolley movement



Timeline



Current project challenges

- Creating a decent baseline
 - Neutronics of targets and instruments
 - Engineering analysis
 - Exact understanding of existing equipment
- Iterating through proposed concepts
- Communication and understanding
 - Helped by co-location
 - Momentum building

Key points for TS1 Upgrade

- Operationally robust
- Low risk
- QA of design / manufacture
- Limited data for materials
 - Engagement with other facilities for data share
- Moderator upgrades in future possible
- Existing infrastructure constraints
 - Ensure don't build in any more than necessary

Importance of the input

- Proton beam critical
- Not just the theoretical – but the expected variation also
- Over to Bryan Jones.....